



FRIB

Instant Phase Setting in a Large Superconducting Linac

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NAPAC22, Albuquerque, NM, USA,

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MICHIGAN STATE
UNIVERSITY

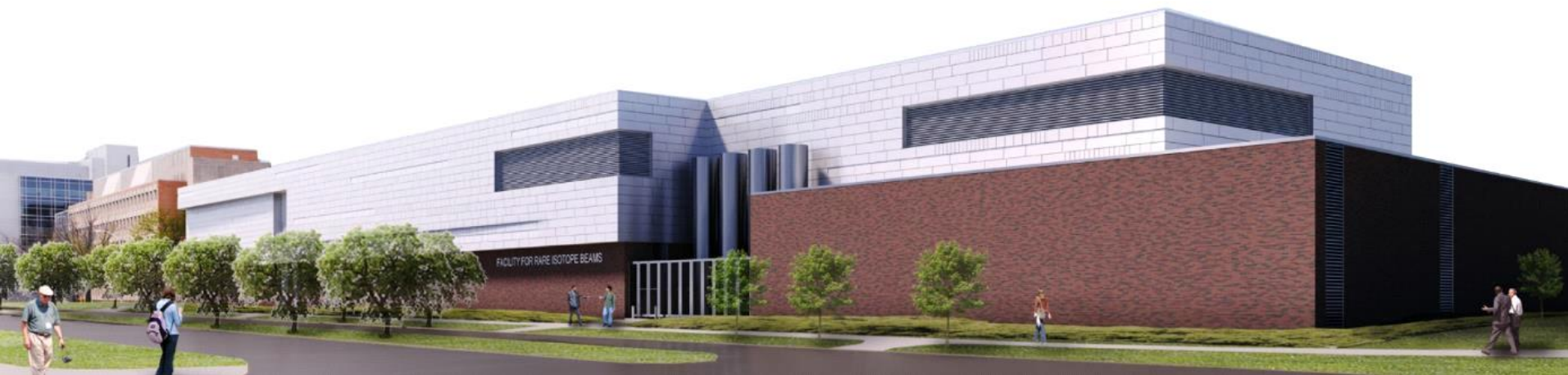


U.S. DEPARTMENT OF
ENERGY

Office of
Science

FRIB Construction Completed in Jan. 2022 On Cost and Five Months ahead of Schedule

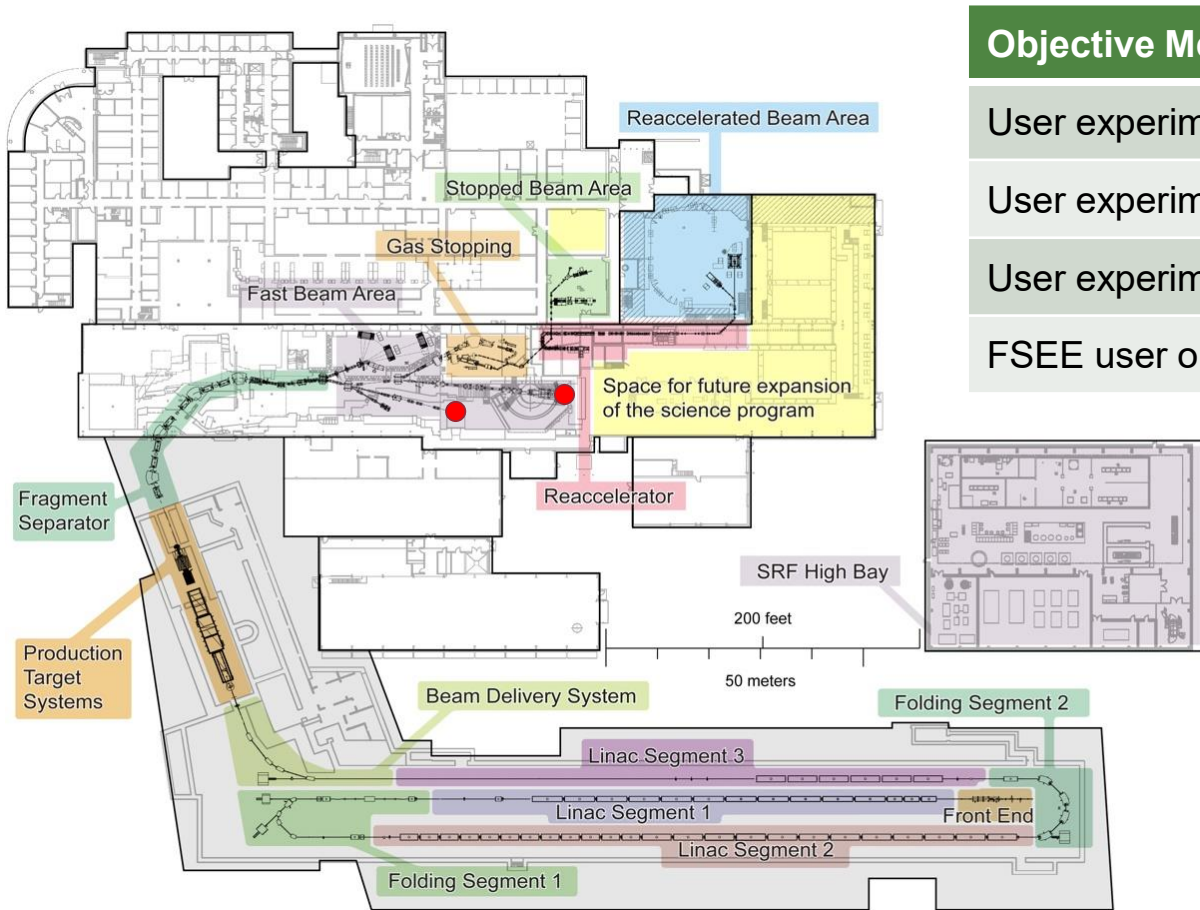
- FRIB Project constructed a \$730 million national user facility funded by the U.S. Department of Energy Office of Science (DOE-SC), Michigan State University, and the State of Michigan
- FRIB construction completed in January 2022, on cost and five months ahead of schedule
- FRIB is now a DOE-SC scientific user facility for rare isotope research supporting the mission of the Office of Nuclear Physics in DOE-SC



Facility for Rare Isotope Beams
U.S. Department of Energy Office of Science
Michigan State University

Started User Program May 11, 2022

- FRIB provided isotope beams to the decay station (FDSi) and S800 from 11 May to 2 August for 3 user experiments

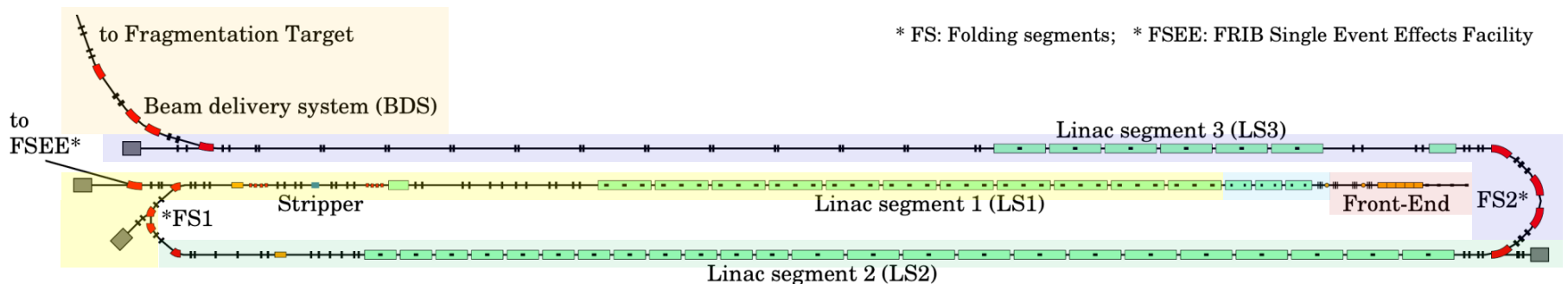


Objective Measures	Date
User experiment #21062 at FDSi	May 2022 ✓
User experiment #21069 at FDSi	Jun 2022 ✓
User experiment #21007 at S800	Aug 2022 ✓
FSEE user operation start	Jan 2022 ✓

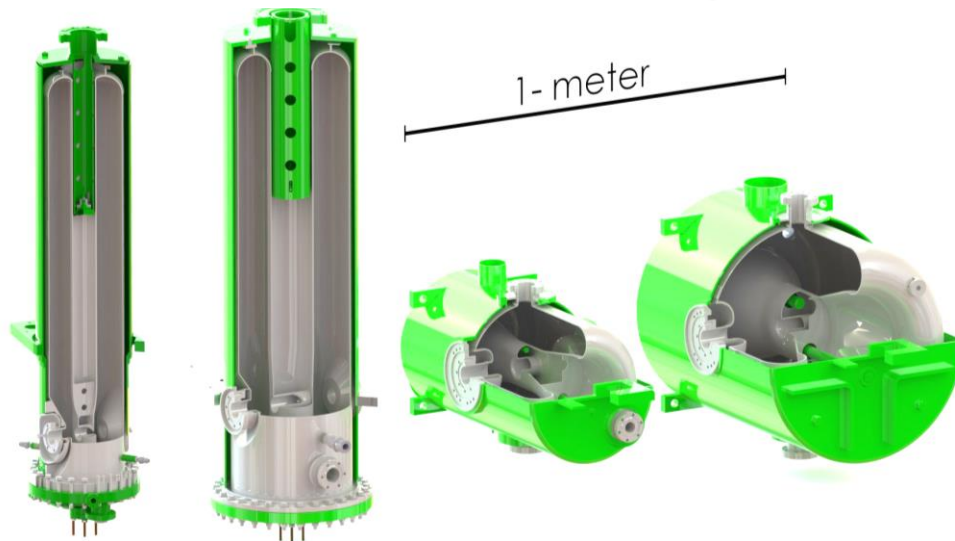
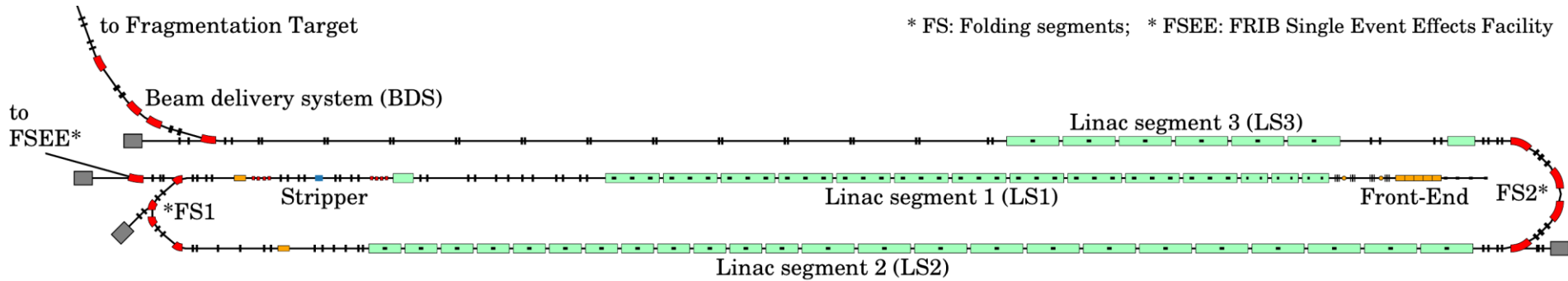
- Primary beam: 1 kW of
 - ^{48}Ca ; ^{82}Se ; ^{70}Zn
- RI beams:
 - ^{42}Si
 - ^{49}K and ^{52}K
 - ^{65}Co and ^{64}Fe

Beam Commissioning in 7 phases over 5 years

	Area with beam	Energy	Date
1	Ion source, LEPT, RFQ, MEPT	0.5 MeV/u	July 2017
2	Linac Segment 1 with $\beta=0.041$ cryomodules	2 MeV/u	July 2018
3	LS1 with $\beta=0.041$ and 0.085 cryomodules	20 MeV/u	February 2019
4	Linac Segment 2 $\beta=0.29$ and 0.53 cryomodules	200 MeV/u	March 2020
5	Linac Segment 3 $\beta=0.53$ cryomodules	> 200 MeV/u	May 2021
6	Target hall pre-separator		December 2021
7	Entire FRIB construction scope		January 2022



FRIB Cavities

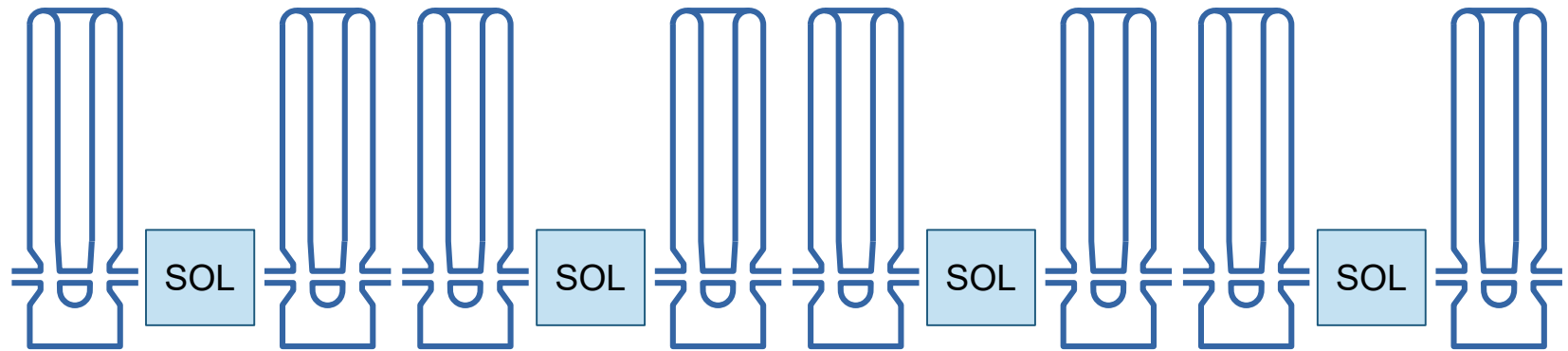
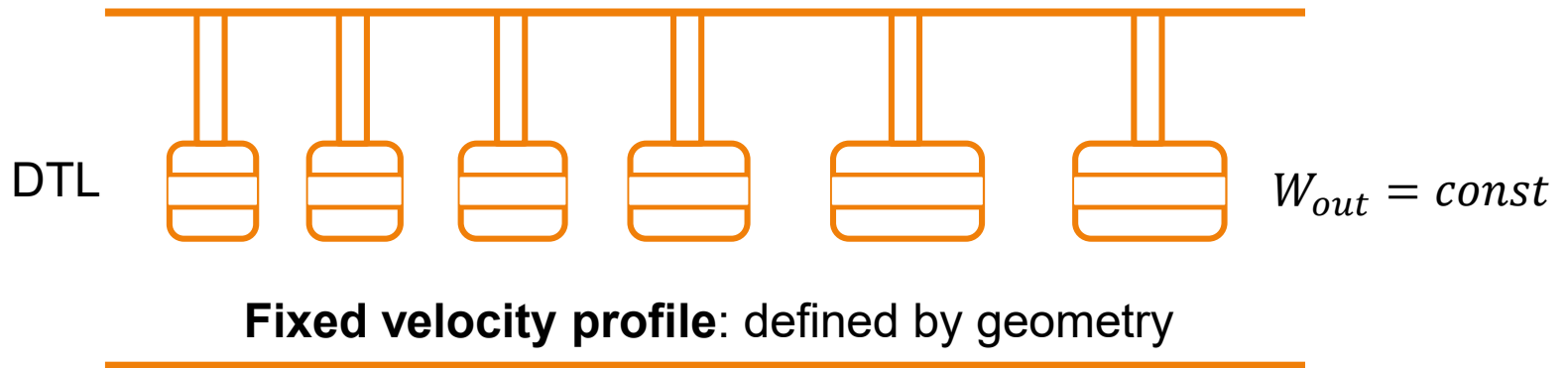


324 SRF cavities!
+ RT RFQ & 4 bunchers

	QWR 80.5 MHz $\beta = 0.041$	QWR 80.5 MHz $\beta = 0.085$	HWR 322 MHz $\beta = 0.29$	HWR 322 MHz $\beta = 0.53$
#	12	92	72	148

Phase Setting Purpose

- Establish the design velocity profile $\beta(z)$

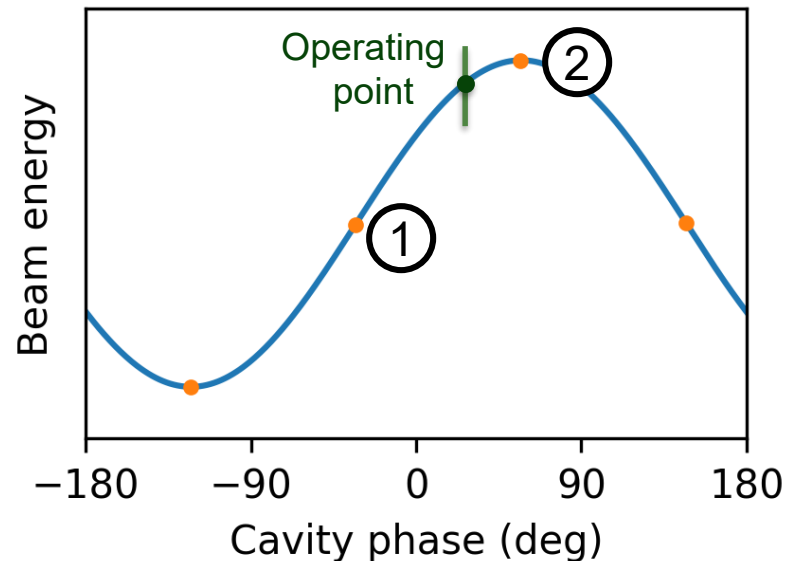


Variable velocity profile: defined by synchronization of independently phased cavities

Lighter ions can be accelerated to higher energies

Phase Setting

- The phase of a cavity is varied in the range of [-180 deg, 180 deg]
- The beam energy can be measured...
 - using a calibrated dipole magnet
 - using a dipole magnet in a combination with a beam position detector
 - using silicon detectors
 - using various time-of-flight techniques by means of
 - gamma-ray detectors
 - fast current transformers
 - beam position/phase monitors (BPPMs or BPMs)
 - cavities as the beam phase detectors.
- Measurements fit into a model
- Reference points are found
 - ① “zero crossing”
(easy to find since $W_{in} = W_{out}$)
 - ② maximum (used in theory of RF linacs)
- Operating point is selected

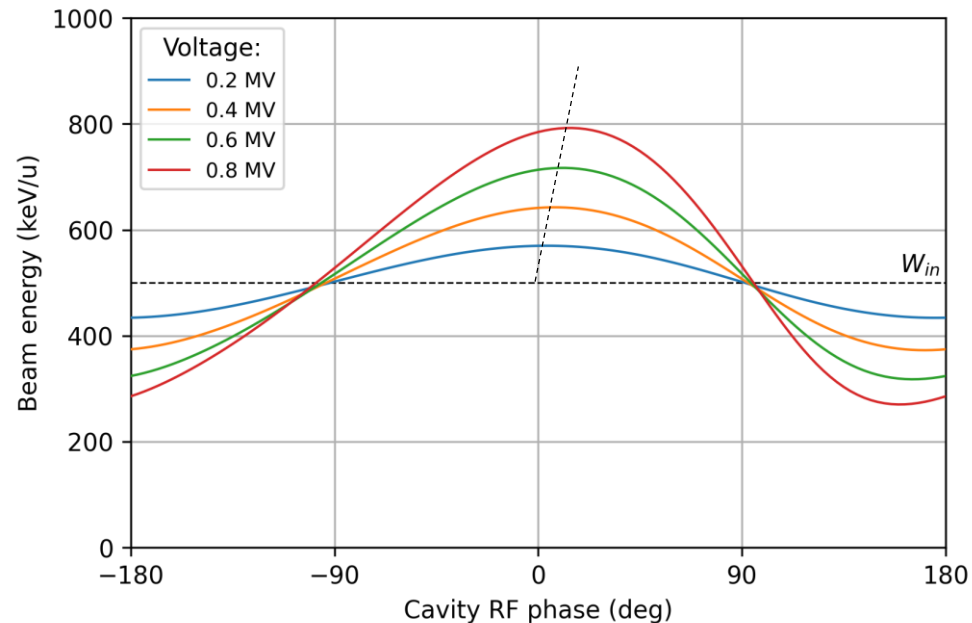


Example: FRIB QWR041



QWR 80.5 MHz
 $\beta = 0.041$

$\Delta W = qU_{eff} \cdot \cos(\varphi + \varphi_0)$ follows from the Panofsky equation



Phase scan waveform changes with cavity field!

■ Solutions:

- follow beam dynamics codes' approach
- use higher order approximations

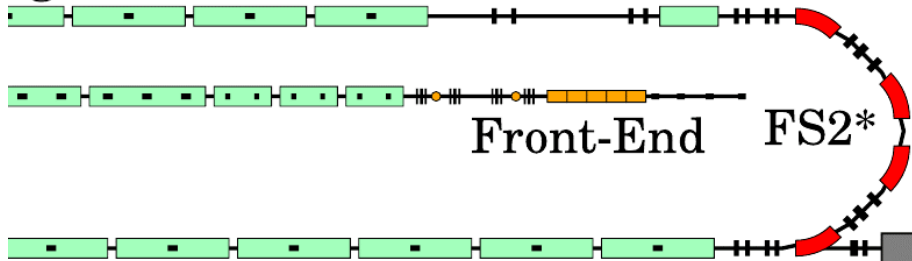
Cubic-spline Interpolation of Phase Scans

■ TRACK is used at FRIB

- Calculates output energies for 900 cavity phases in [-180 deg, 180 deg]
- Creates a cubic spline with the calculated data
- Evaluates the spline at 36,000 points in [-180 deg, 180 deg]
- Selects the point of highest energy
- Adds the value of synchronous (accelerating) phase, and sets it as a cavity operating phase

■ Beam commissioning in July 2018

Segment 3 (LS3)



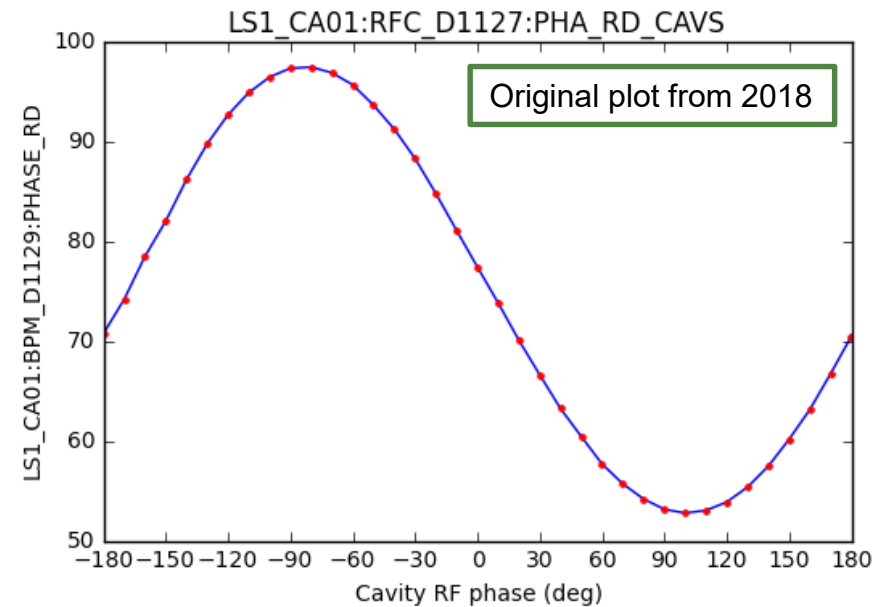
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■ Beam commissioning in July 2018

- One-page python script
- Cavity phase vs BPM phase
- 10-deg steps
- Cubic-spline interpolation
- The minimum was found by eye
- 5 hours for 12 cavities



Automated Phase Scans

- ALPha (Automated Linac Phasing) high-level application

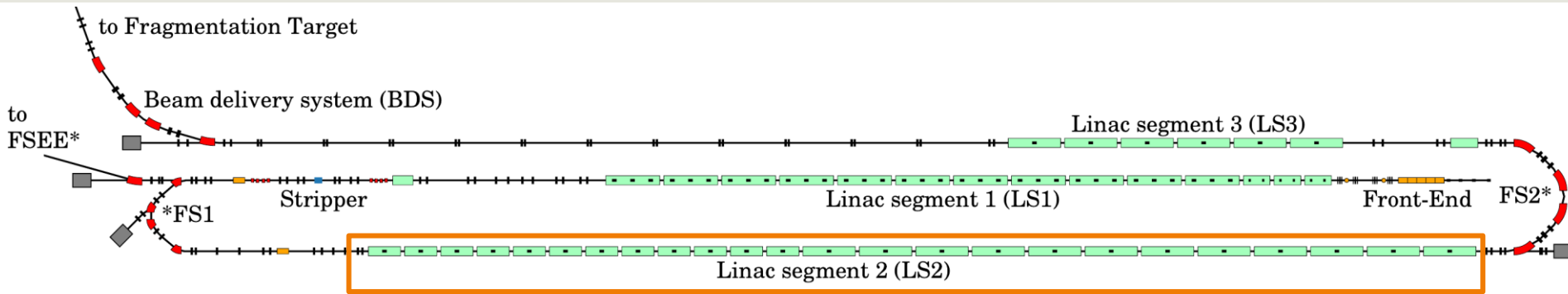
The screenshot displays the 'Cavity Phase Scan' application interface. At the top, the title bar shows the file path: `/files/shared/ap/Phase-scan-GUI/20200317_LS2.json`. Below the title bar are buttons for 'JSON Linac file: Save', 'Save as...', 'Cavities: Use All', 'Use None', 'Scan: Start', 'Pause', and 'Stop'. The date and time 'March 23, 2020 17:42:22' are shown in the top right corner.

The main interface is divided into several sections:

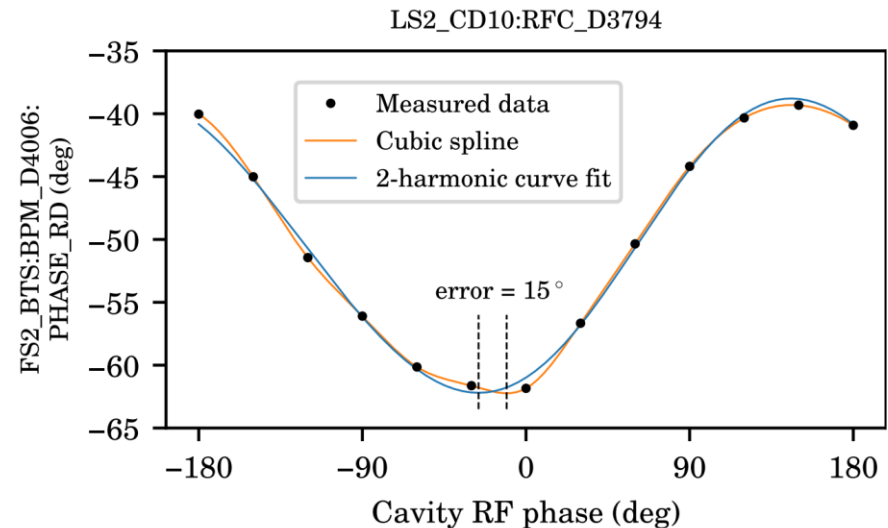
- Table:** A table with columns 'Cavity', 'Use', 'Status', 'Phase Setpoint (deg)', and 'Field Setpoint'. Row 34 is selected, showing 'LS2_CC05:RFC_D2885' with a phase setpoint of -20.0 and a field setpoint of 7.0 MV/m.
- Selected cavity scan:** A plot titled 'bpm2_phase' showing 'BPM phase (deg)' vs 'RF phase (deg)'. A red vertical line is at -33.9 degrees.
- BPM data:** A list of BPMs: LS2_WC07:BPM_D2981, LS2_WC08:BPM_D3020, LS2_WC09:BPM_D3060, LS2_WC10:BPM_D3100, LS2_WC11:BPM_D3140, LS2_WC12:BPM_D3180. The selected BPM is LS2_WC10:BPM_D3100.
- BPM Phase:** A plot of 'BPM phase (deg)' vs 'RF phase (deg)' showing a sinusoidal wave.
- BPM Magnitude:** A plot of 'BPM magnitude (mVpp)' vs 'RF phase (deg)' showing a fluctuating signal.
- Control Panel (Right):** Settings for 'Cavity LS2_CC05:RFC_D2885'.
 - A) Cavity settings:** Cavity type: HWR029, Buncher: . Beam Q: 18.0 +, A: 36.0. BPM1: LS2_WC08:BPM_D3020, BPM2: LS2_WC09:BPM_D3060. Input energy: 20.0 MeV/u, Output energy: 19.945 MeV/u, Energy gain: -0.055152 MeV/u.
 - B) Accelerating phase:** Set accelerating phase to: Accelerating (synchronous) phase $\Delta\phi$: -20.0 deg, Maximum acceleration phase: -33.9 deg.
 - C) Phase scan:** Turn ON the cavity for the scan: . From: -180.0 deg to 180.0 deg with step: 15.0 deg. Wait: 0.200 sec after each scan step. Field for phase scan: 7.000 MV/m.
 - D) Amplitude adjustment:** After scan set: field level to design, value: 7.0 MV/m. Minimum field: 1.500 MV/m, Maximum field: 8.000 MV/m, Field calibration coefficient: 1.0.
 - Live Energy:** Read beam energy from: Energy 1, Beam energy: 274.5771 MeV/u, Beam energy estimate: 200.0 MeV/u, BPM update rate: 5 Hz.

At the bottom left, it says 'Application initialized'.

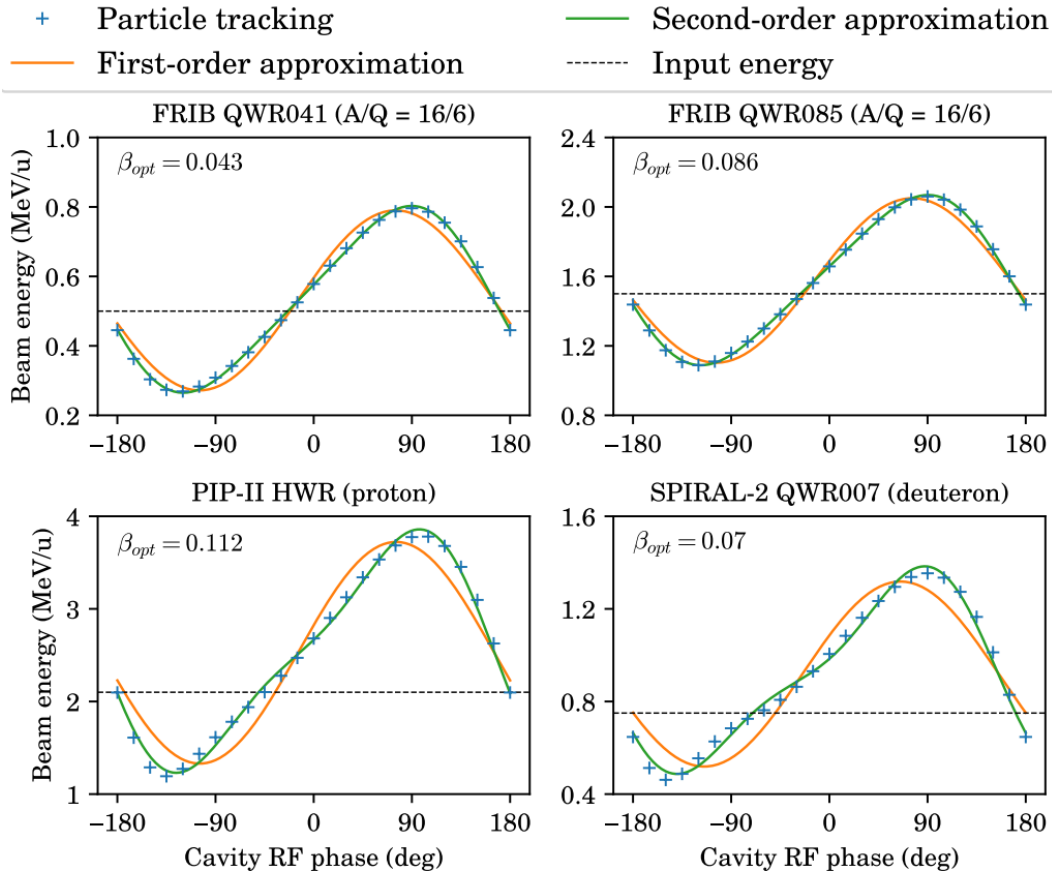
Accuracy Issue due to Cubic-spline Interpolation



- Beam power limit for phasing is 2 W in any linac segment
- Button-like BPM signal strength $\sim 1/\beta$
- No drift to develop significant phase advance between a pair of BPMs
- Energy variation \ll Beam energy, therefore the variation of the BPM phase is comparable with the signal noise



Approximation



- Cavities at their design fields
- PIP-II and SPIRAL2 field maps are not exact
- Second-order approximation was selected for ALPha

First-order approximation

$$W = A + B \cdot \cos(\varphi + C)$$

Second-order approximation

$$W = A + B \cdot \cos(\varphi + C) + D \cdot \cos(2\varphi + E)$$



Phase Scan Duration

- The best estimate of the phase scans' duration if they are done today:

Segment	Cavities	Duration
MEBT	2	0:10
LS1	12+88	5:00
FS1	4+2	0:20
LS2	72+96	12:00
FS2	4	0:15
LS3	48	2:00
Total	328	19:45

- Instant Phase Setting is highly demanded at FRIB

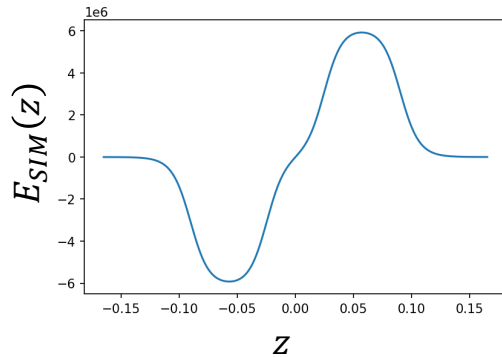
Instant Phase Setting (IPS) model

- Integration of the reference particle motion:

$$\begin{cases} \frac{dW}{dz} = qE_z(z, t); \\ \frac{dt}{dz} = \frac{1}{v_z}. \end{cases}$$

- A single cavity case:

Simulated on-axis field distribution



$$E_z(z) = \begin{cases} E_{SIM}, & |z| < \frac{L_{cav}}{2}, \\ 0, & |z| > \frac{L_{cav}}{2}, \end{cases}$$

Control system interface

LS1_CB01				
LS1_CB01.RFC_D1229	4.01 MV/m	0.00 MV/m	-141.06 °	41.65 °
LS1_CB01.RFC_D1241	4.55 MV/m	0.00 MV/m	-41.63 °	97.08 °
LS1_CB01.RFC_D1245	4.59 MV/m	0.00 MV/m	34.02 °	80.01 °
LS1_CB01.RFC_D1249	4.59 MV/m	0.00 MV/m	-31.15 °	56.28 °
LS1_CB01.RFC_D1261	4.59 MV/m	0.00 MV/m	-102.01 °	58.95 °
LS1_CB01.RFC_D1265	4.45 MV/m	0.00 MV/m	18.53 °	-65.52 °
LS1_CB01.RFC_D1269	3.77 MV/m	0.00 MV/m	-140.31 °	-106.87 °

$$E_z(z, t) = K \cdot A \cdot E_z(z) \cdot \cos(\omega t + \Delta\phi + \phi)$$

K – field scaling coefficient,

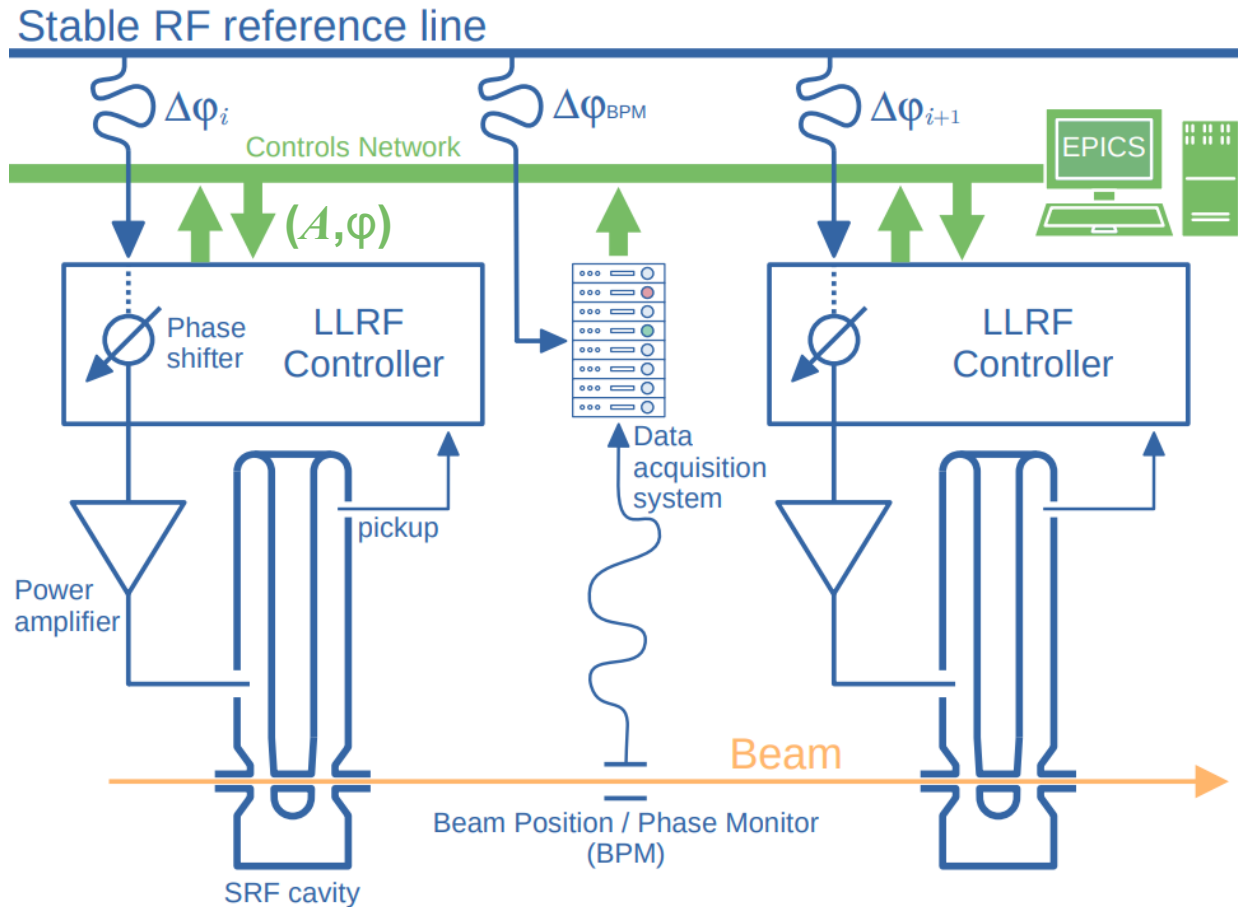
A – field setpoint in control system

$\Delta\phi$ – offset relative to the reference signal

ϕ – cavity phase setpoint in control system

RF System Diagram

$$E_z(z, t) = K \cdot A \cdot E_z(z) \cdot \cos(\omega t + \Delta\varphi + \varphi)$$



Single Cavity

Model:

$$\begin{cases} \frac{dW}{dz} = q \cdot K \cdot A \cdot E_z(z) \cos(\omega t + \Delta\varphi + \varphi), \\ \frac{dt}{dz} = \frac{1}{v_z}, \end{cases}$$

with initial conditions:

$$\begin{cases} W(-L_{cav}/2) = W_0, \\ t(-L_{cav}/2) = t_0. \end{cases}$$

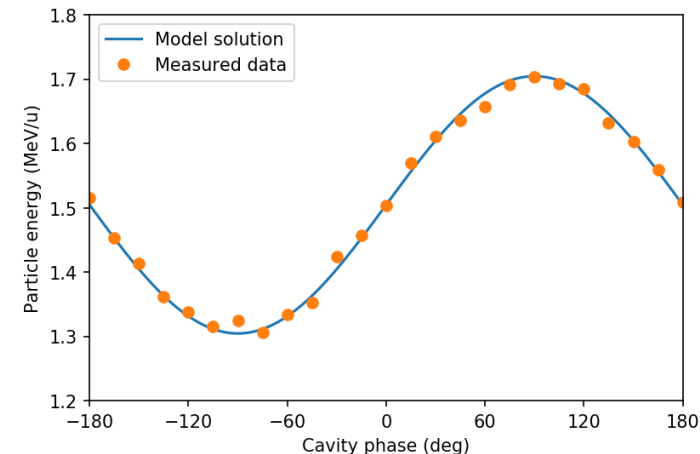
Calibration

To find two parameters (K , $\Delta\varphi$), solve the system for $N > 1$ cavity phases with the same initial conditions, and fit the solution into the measurement data, i.e.

$$\text{For } i = 1..N \text{ points } \begin{cases} \frac{dW_i}{dz} = q \cdot K \cdot A \cdot E_z(z) \cos(\omega t + \Delta\varphi + \varphi_i) \\ \frac{dt}{dz} = \frac{1}{v_{z i}}. \end{cases}$$

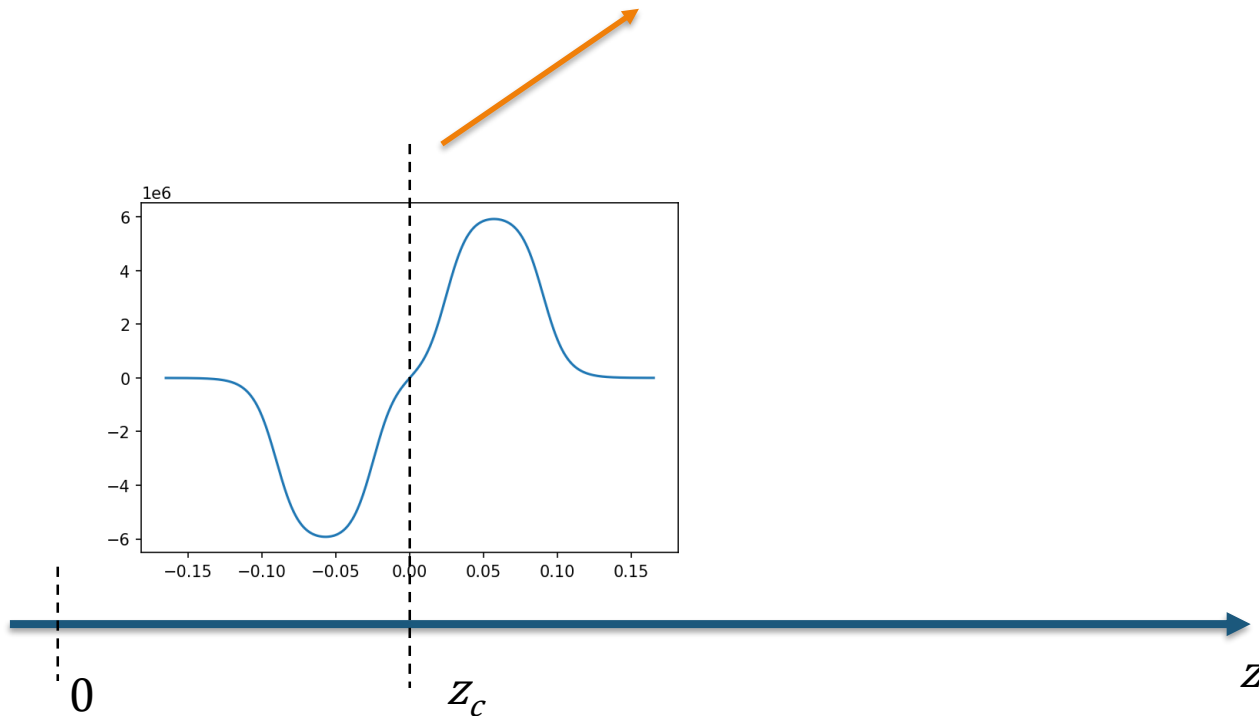
If $\varphi_i = i \cdot \frac{2\pi}{N}$ the set of $\{\varphi_i, W_i\}$ is the 2π phase scan of this cavity. $N = 2$ is the minimum requirement.

For $N > 2$ the parameters (K , $\Delta\varphi$) can be found using the least squares method, which greatly improves the accuracy of K and $\Delta\varphi$.



Cavity Positioning

$$E(z, t) = K \cdot A \cdot E_z (z - z_c) \cos(\omega t + \Delta\varphi + \varphi)$$



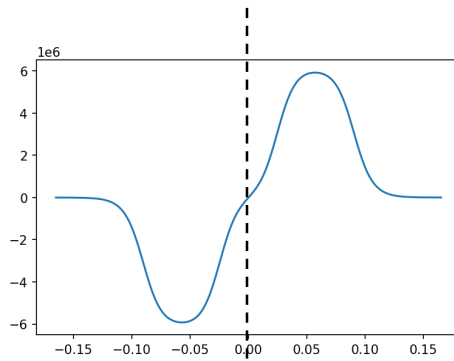
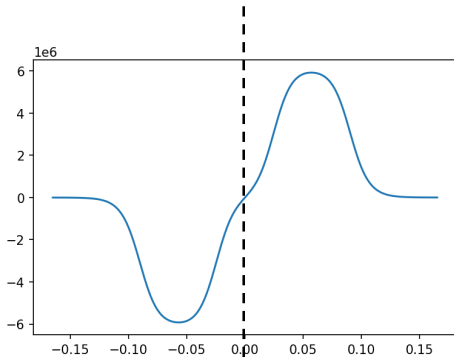
Multiple Cavities

Linear segment consisting N independently energizes and phased cavities:

$$E_1(z, t) = K_1 \cdot A_1 \cdot E_z(z - z_1) * \cos(\omega t + \Delta\varphi_1 + \varphi_1)$$

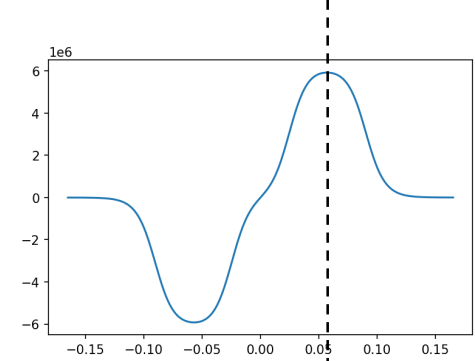
$$E_2(z, t) = K_2 \cdot A_2 \cdot E_z(z - z_2) * \cos(\omega t + \Delta\varphi_2 + \varphi_2)$$

$$E_N(z, t) = K_N \cdot A_N \cdot E_z(z - z_N) * \cos(\omega t + \Delta\varphi_N + \varphi_N)$$



...

...



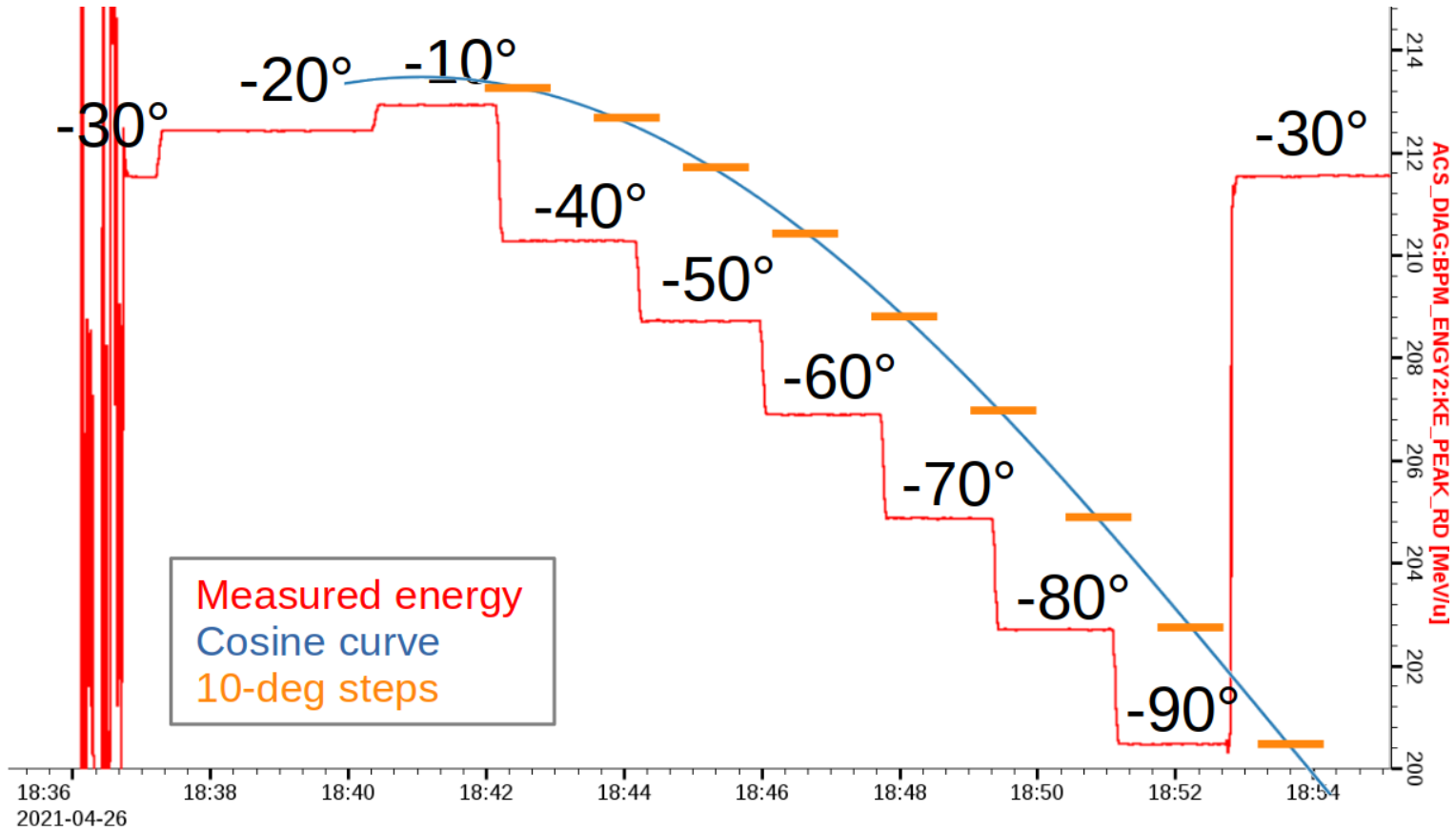
Model for a Sequence of Cavities

$$\left\{ \begin{array}{l} \frac{dW}{dz} = q \sum_{i=1}^N K_i \cdot A_i \cdot E_z (z - z_i) \cos(\omega t + \Delta\varphi_i + \varphi_i), \\ \frac{dt}{dz} = \frac{1}{v_z}, \end{array} \right.$$

with initial conditions: $\begin{cases} W(0) = W_0, \\ t(0) = t_0. \end{cases}$

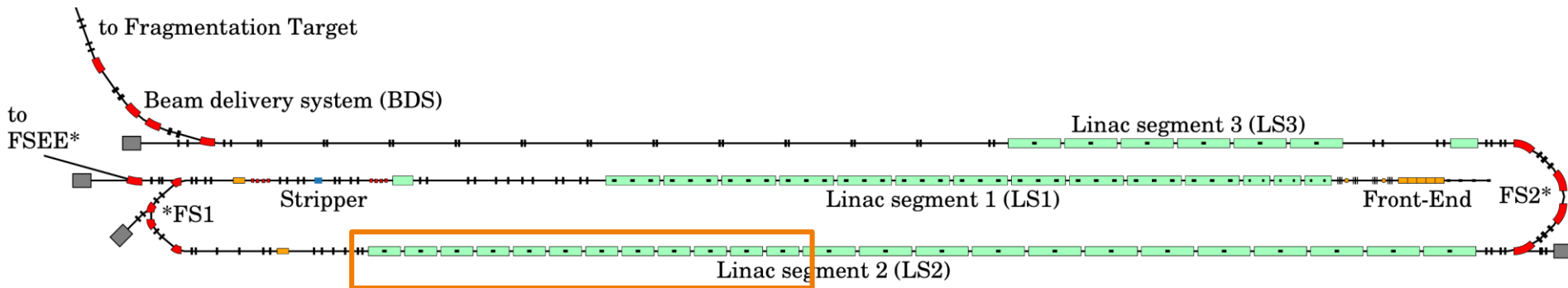
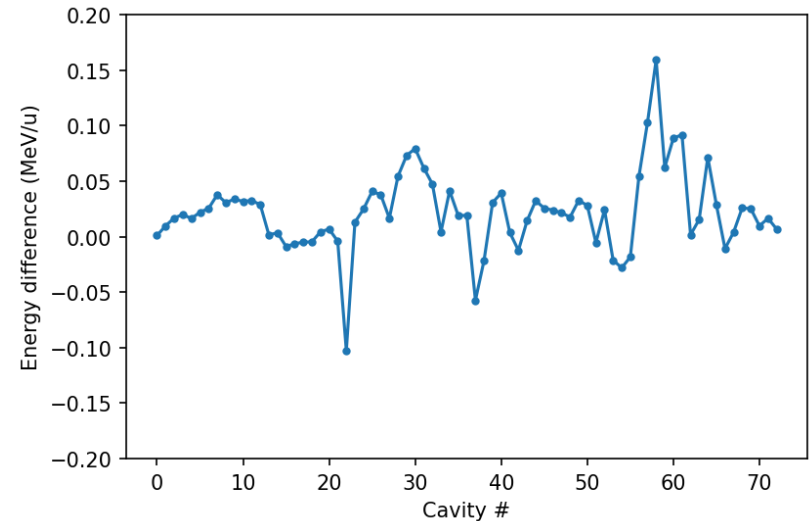
Model-based Phasing Demonstration

Last 17 cavities in LS3 were rephased based on the model prediction. Synchronous phase was varied from -10 to -90 deg.



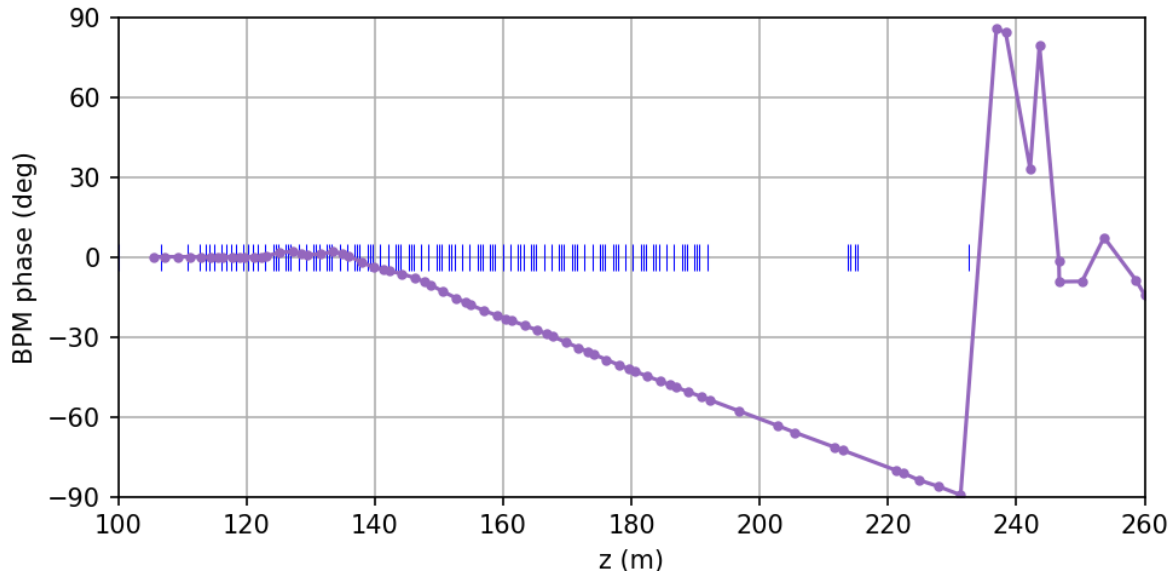
Validation in LS2

- During the Liquid-Lithium Stripper Commissioning, 12 cryomodules in LS2 were phased using the IPS model.
- Cavities were turned off one-by-one
- Energy is measured after each cavity
- The difference between the measurement and the model
- The difference does not accumulate



Validation in LS1

- LS1 was phased to 17 MeV/u using ALPha (conventional phase scans)
- The phase scan data was supplied to the IPS model for calibration
- ALPha phased LS1 to 20 MeV/u, BPM phases were recorded
- IPS phased LS1 to the same 20 MeV/u velocity profile
- BPM phases compared between the two methods:

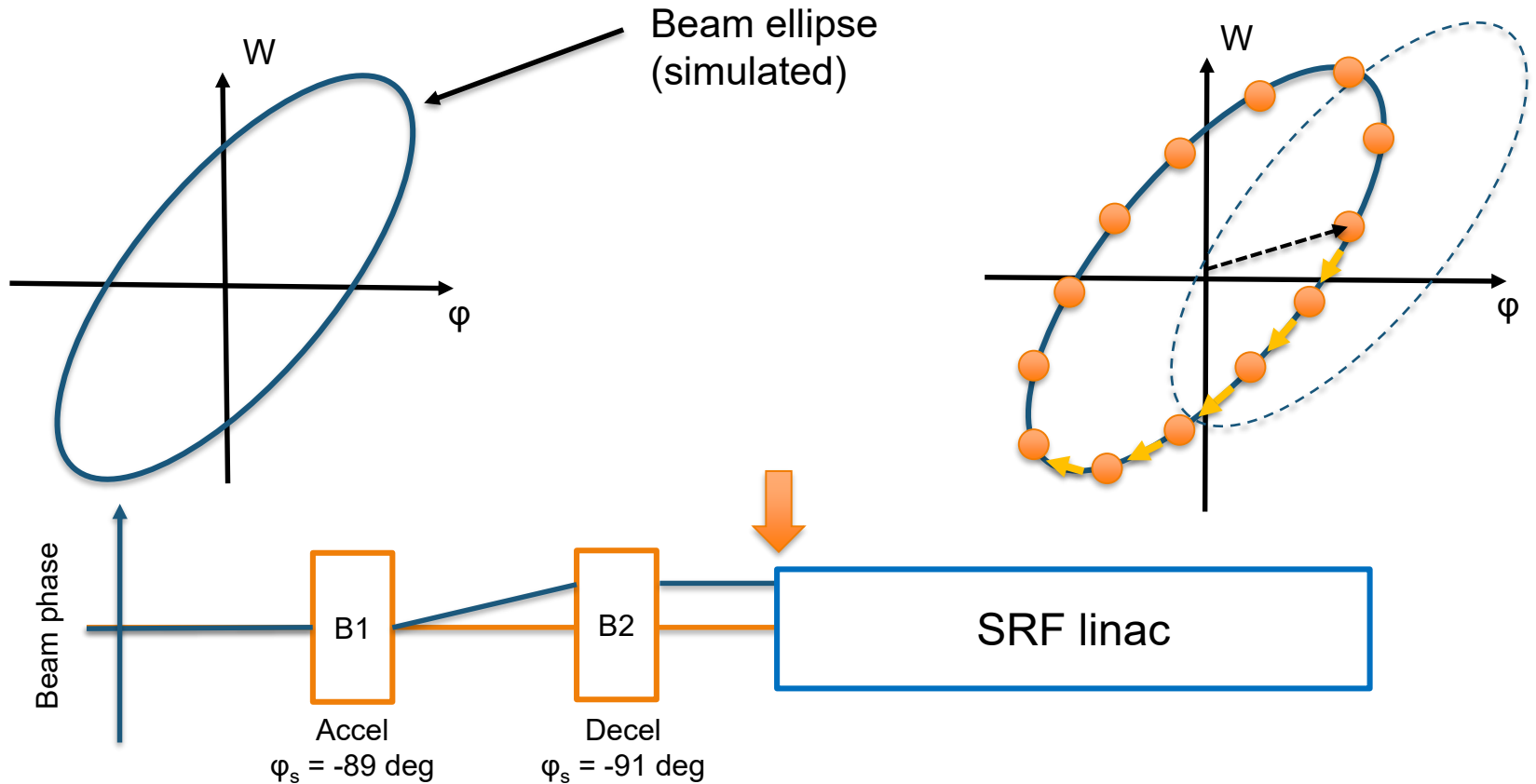


$$W_{\text{ALPha}} = 20.005 \text{ MeV/u}$$

$$W_{\text{IPS}} = 20.084 \text{ MeV/u}$$

- Cavity-to-cavity difference is less than 1 deg

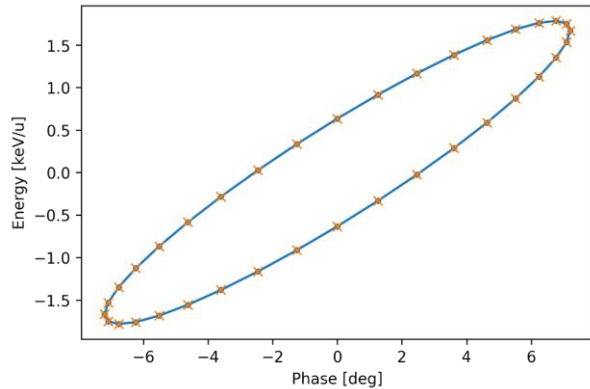
Verification: Envelope Mapping



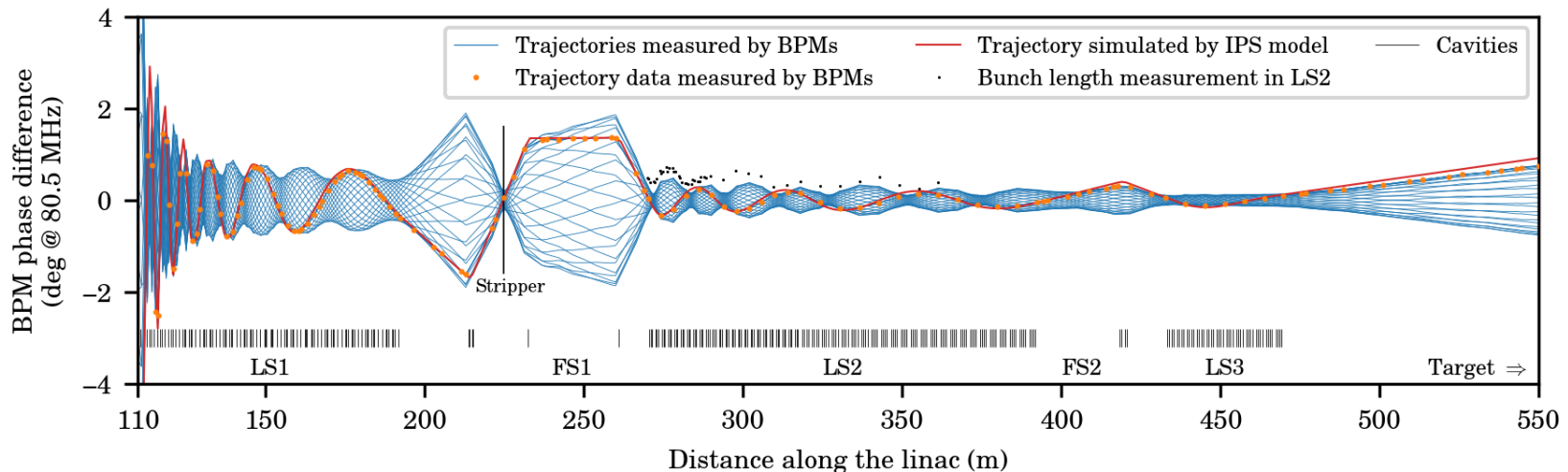
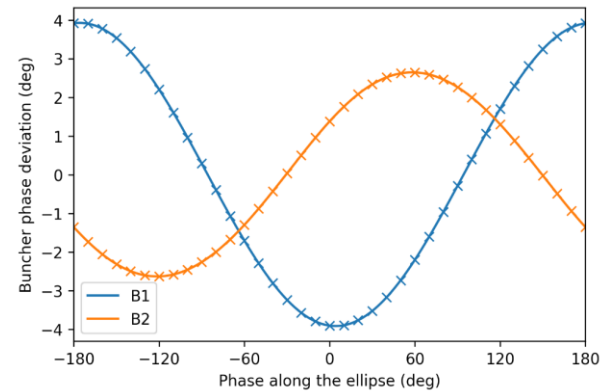
Beam centroid is kicked and the BPM response to steered beam is measured. This approach is used to check the **lattice**, **not** to measure the **beam** emittance.

Envelope Mapping

Beam ellipse at the SRF linac entrance



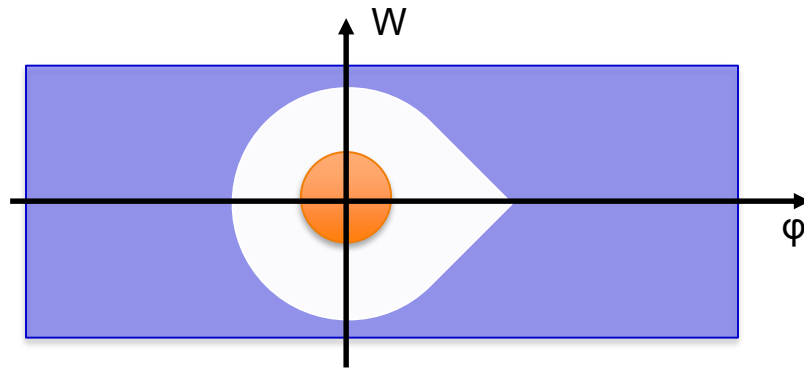
Detuning of MEBT bunchers



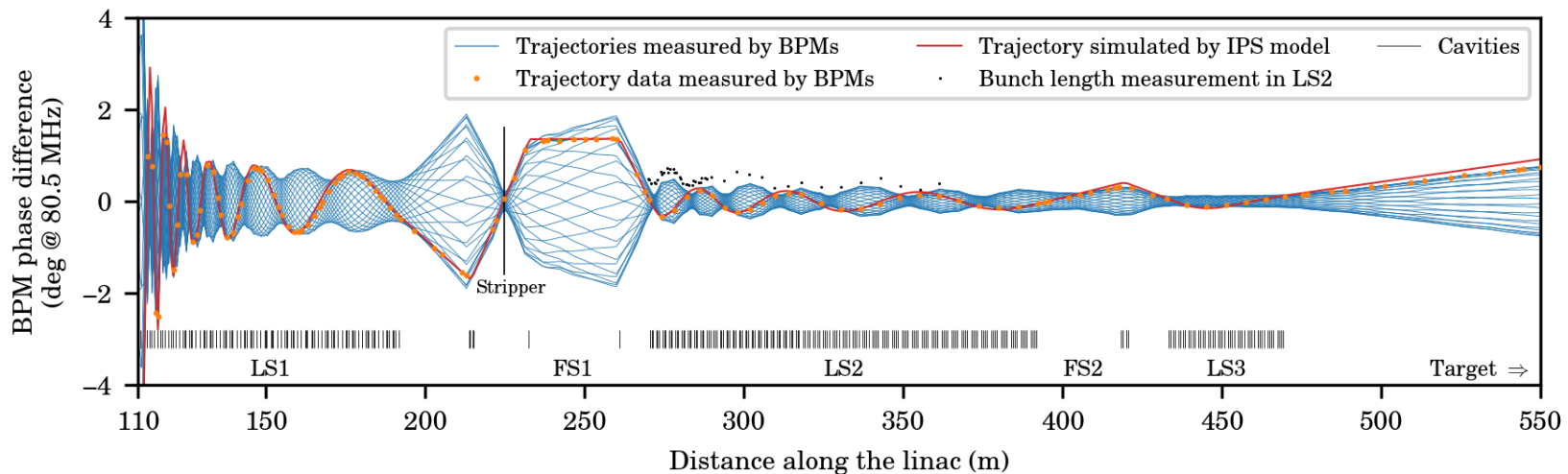
Envelope mapping cannot handle the emittance growth in the charge stripper

Bunch Length Measurements

- Phases of LS2 cavities shift by the same angle to scan the edge of longitudinal acceptance over the beam phase space
- Derivative of the measured transmission curve is fit into a Gaussian profile

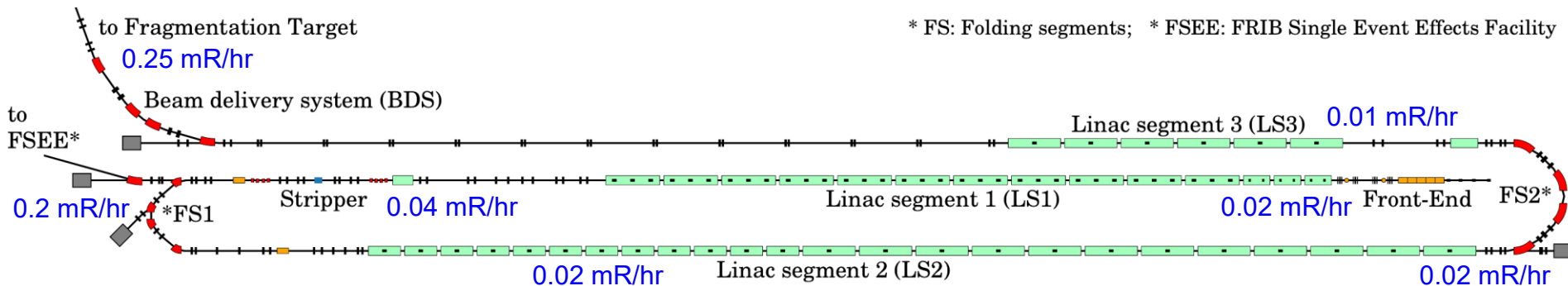


- Envelop mapping corresponds to emittance of **$0.16 \pi \cdot \text{keV}/u \cdot \text{ns}$** .
- Measures rms beam size is ~ 1.4 times larger than the mapped envelope, i.e. the stripped beam emittance is around **$0.32 \pi \cdot \text{keV}/u \cdot \text{ns}$** .
- The measured envelope profile looks reasonably close to the mapped envelope.



Conclusion

- Instant Phase Setting model has been implemented in a **new application** and is used for **operations**.
- Its **superior capabilities** have been demonstrated during the beam commissioning of a new FSEE beamline of the linac when during one evening we developed, applied, and tested four different velocity profiles in LS1 for three different ion species: $^{40}\text{Ar}^{14+}$ at 36.6 MeV/u, $^{16}\text{O}^{7+}$ at 41 and 44.7 MeV/u, and $^{129}\text{Xe}^{28+}$ at 27 and 15 MeV/u (these two share the same velocity profile).
- During one of the FSEE experiments, a faulty cavity had been **bypassed in just 10 minutes** and the beam **energy was recovered**.
- The IPS model was successfully applied to setup beams for the **first three FRIB user experiments**. For example, the settings for the first experiment were established by one accelerator physicist in **6 hours** from the ion source to the beam dump at the end.
- After a **two-week-long** user operation with **1 kW** on the target, **no beam loss** was detected by the measurement of the residual radiation in the tunnel (done next day after the operation).



ACKNOWLEDGEMENTS

- Andrei Shishlo from the Accelerator Physics group of SNS for sharing their accelerator tuning experience.
- Dan Morris and Shen Zhao from the FRIB RF and LLRF groups for discussions of RF circuits;
- Steve Lidia and Scott Cogan from the FRIB BIM department for discussions of BPM measurements.

Thank you!

