



Nalu Scientific

Data Acquisition Systems



# Design and Development of TRBHM: Time Resolved Beam Halo Monitor

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Partially supported by DOE SBIR - DE-SC0019531 Grant (PoP: 4/6/2020- 12/31/2022)





# Phase II Motivation and Objectives

Non-destructive electron beam halo monitoring on a bunch by bunch basis

- Ability to monitor up to 100s of MHz rep rate with sensitivity down to tens of incident accelerated electrons
- LCLS-II, any future electron accelerator facility, possibly EIC

## Technical Objectives:

1. Assessment of integration requirements and definition of desired product characteristics.
2. Design, Manufacturing, and Integration of the discrete detector components into a single easily deployable and testable device
3. Testing, validation, and characterization of the integrated TRBHM module at a commercial electron beam facility.



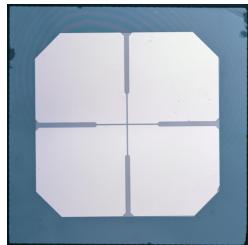
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# Diamonds as a particle imager

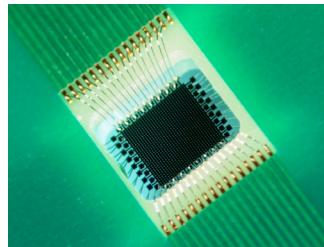
## Advantages:

- High Thermal Conductivity
- Mechanically Strong
- Radiation Hard
- Indirect Bandgap

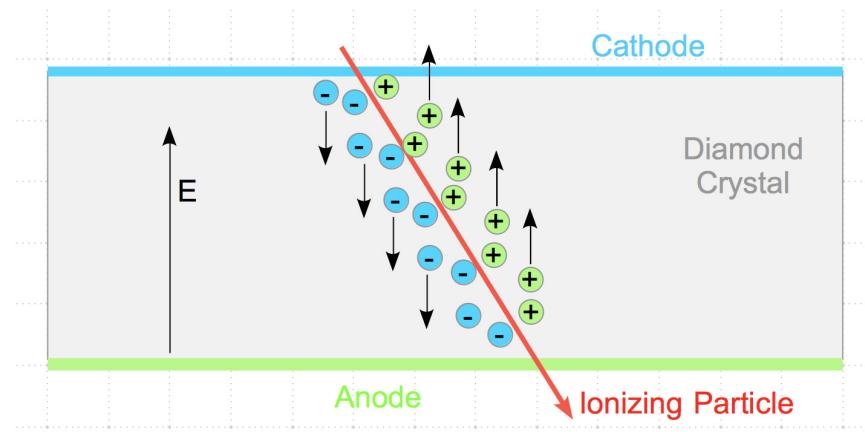
Diamond BPMs already widely used  
for X-ray beams



Sydr Inc.

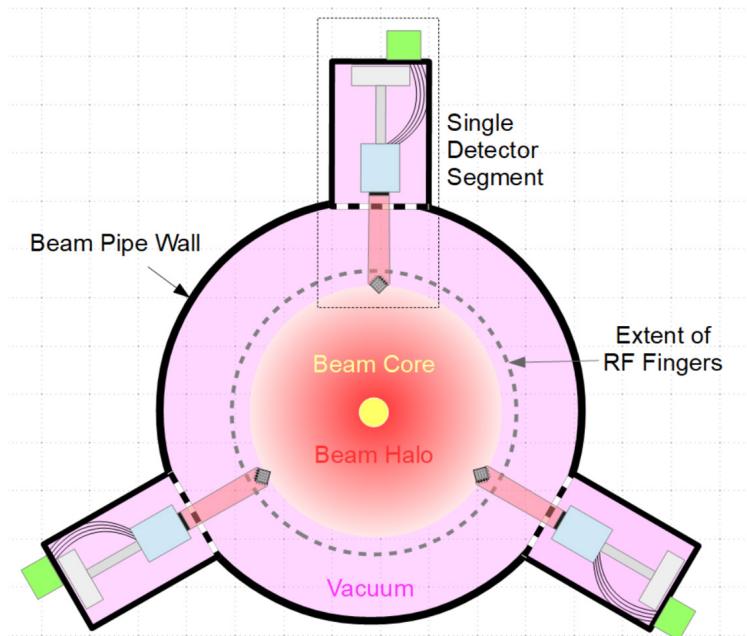


Highly Pixelated Detector

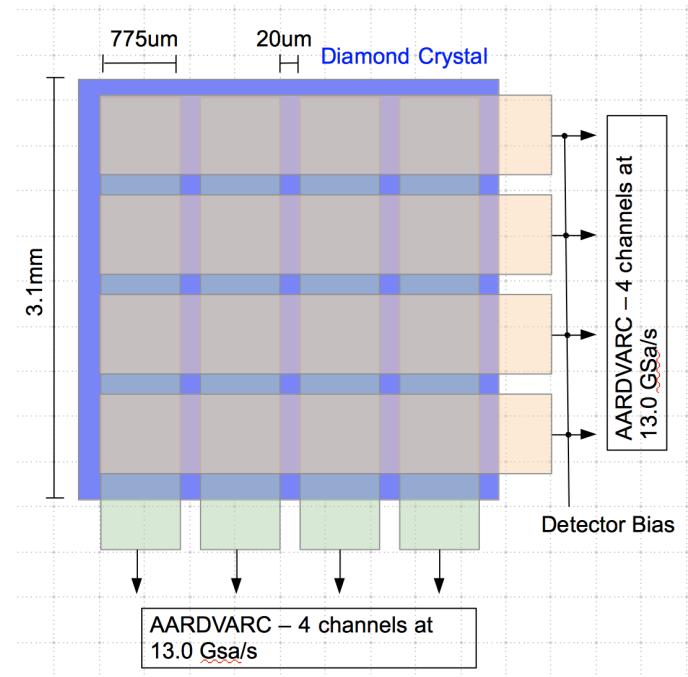


Current induced on both top and bottom  
electrodes with opposing polarity

## Multi-Detector Integration



## Cross-strip lithography patterning



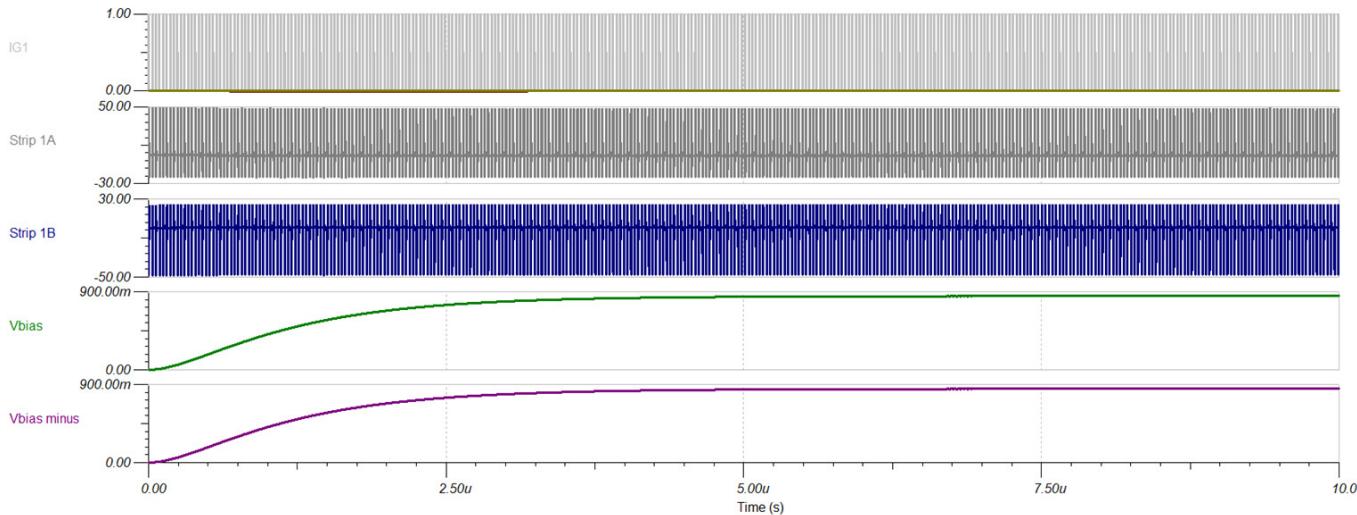
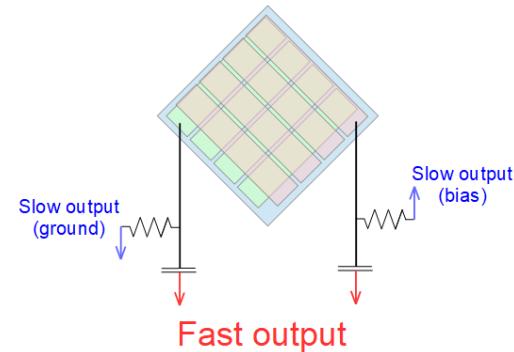
# Frequency Splitting

Induced current has both an impulsive broad-band component as well as a DC component

Broadband measurement gives more precise timing ( $\sim 10\text{ps}$ ) and time-compression of signal power gives larger voltage spike

DC component is unavoidable and allows for long time-scale integrated measurement

Can measure both!

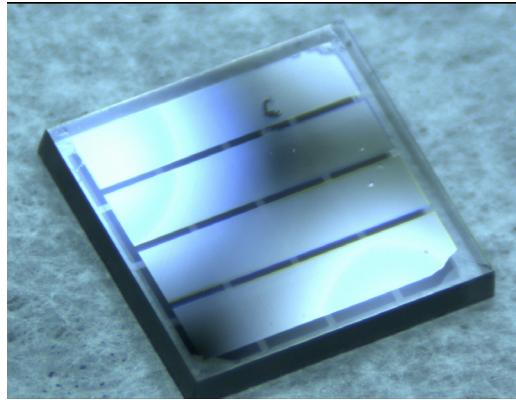


Currently implemented using simple RC filter, however experimenting with using a multi-pole complex filter

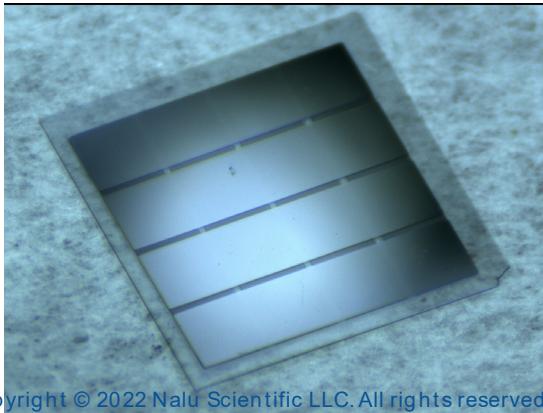
# Diamond thickness

Also bias voltage

500um



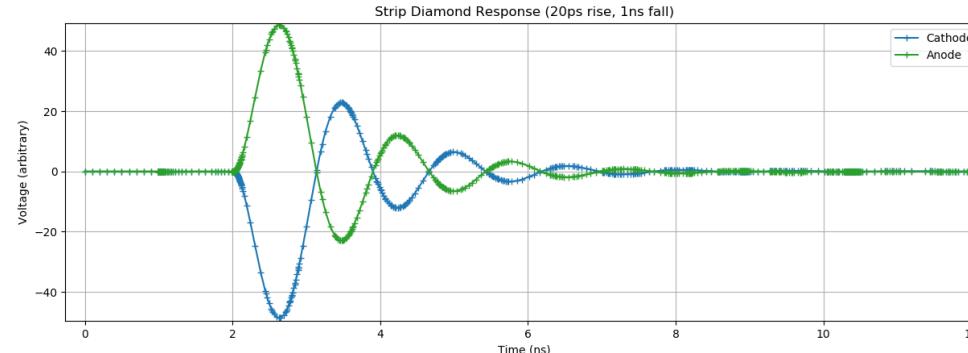
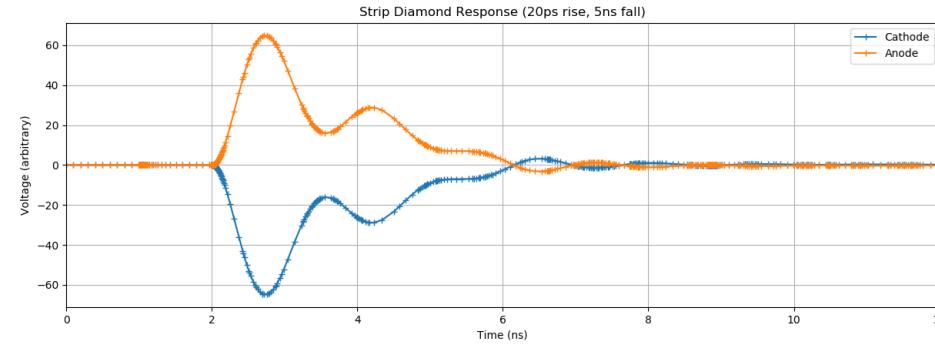
50um



Thicker diamond means more induced charge from more interaction volume

Thinner diamond requires lower bias for full charge collection and faster “clearing” time

Possible to do some analog pulse shaping, match spectral power to digitizer analog bandwidth

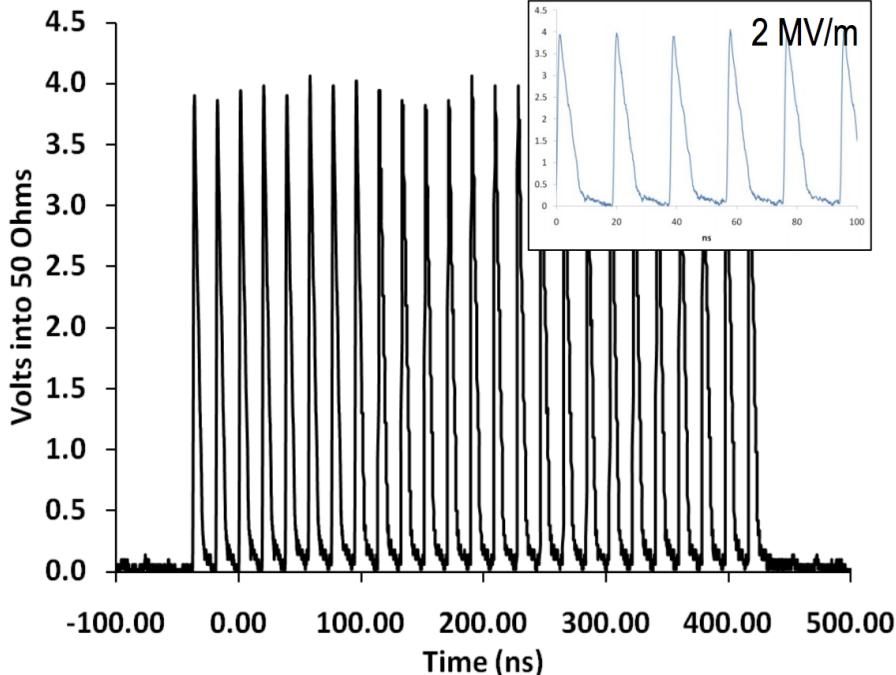


# Detectable Signal

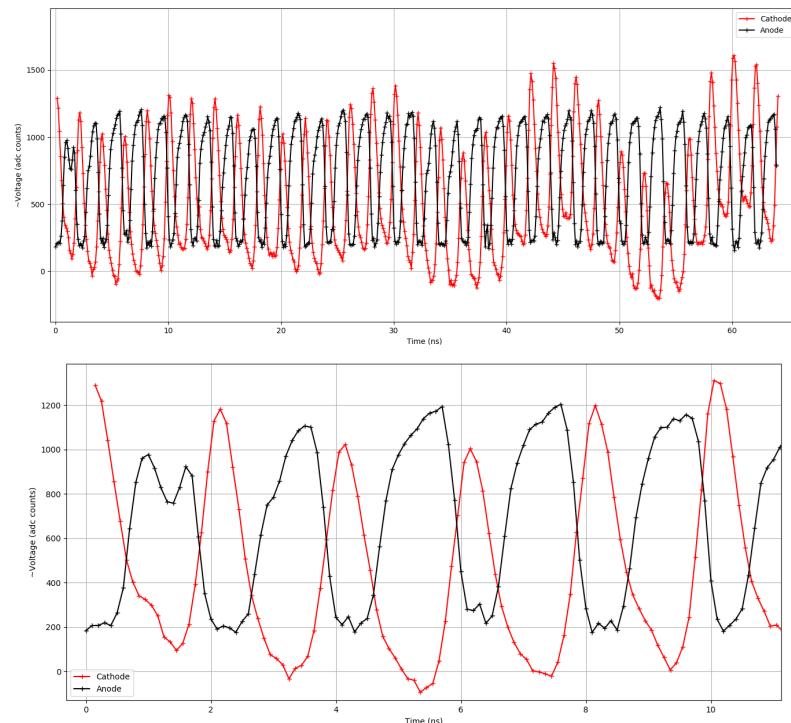
Low charge, high bandwidth current impulses from multiple channels

(rise is electronics limited, fall is carrier mobility inside diamond ( $e^- = 2e7 \text{ cm/s}$ , holes =  $1.6e7 \text{ cm/s}$ )

Scope Measurement



AARDVARCv3 measurement (NSLS-II)



# Diamond Readout using AARDVARCv3



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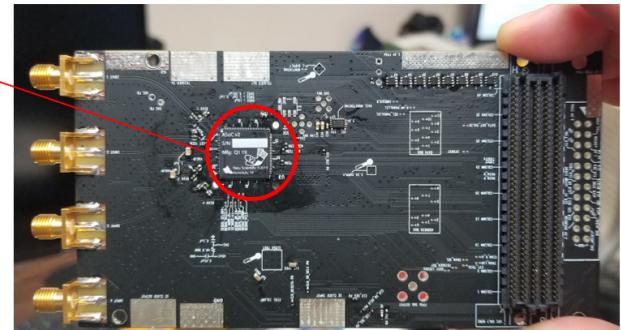
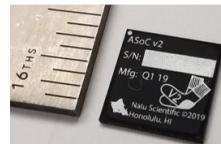
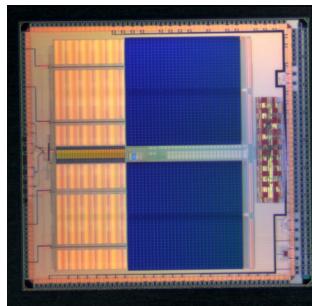
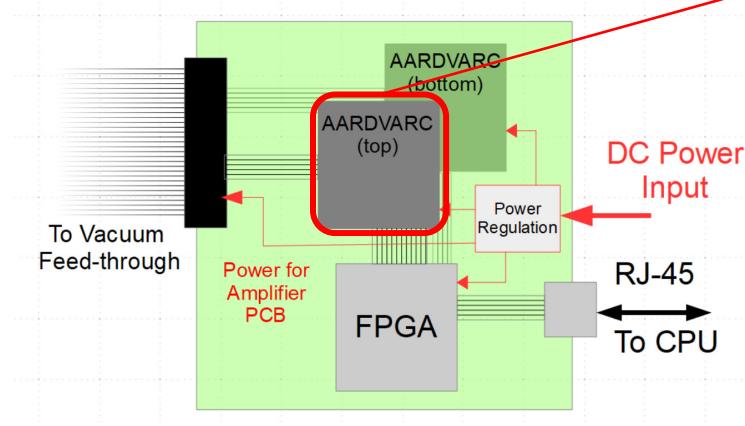
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10GSaps waveform digitizer

130nm CMOS mixed-signal low size, weight and power ASIC, suitable for operation in high radiation

Currently being used in other projects, so very derisked

High analog bandwidth (1.6GHz) will allow for good timing precision (~10ps), and larger signal acceptance

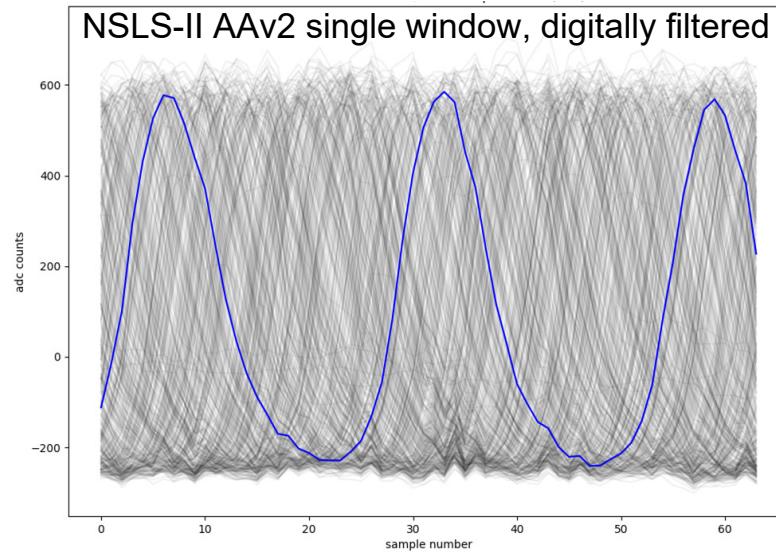


# AARDVARC provides sufficient time fidelity

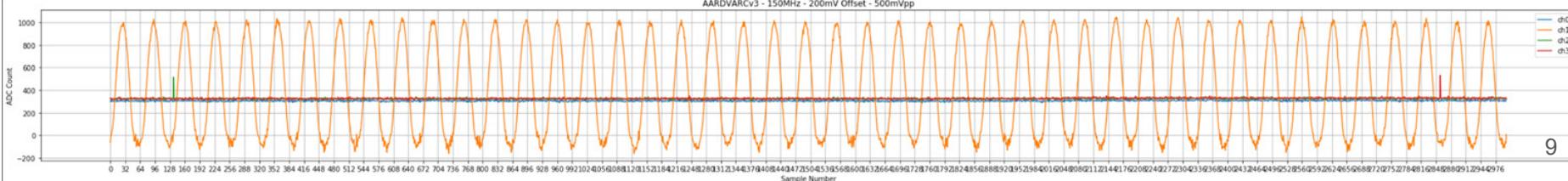
AARDVARCv3 seems to have little to no leakage, so it is a perfect candidate

Currently being used in other project, so very derisked

High analog bandwidth will allow for better timing precision



## AAv3 multi-window readout



# Additional Custom PCBs

Diamond Interface Board

Diamond Strip Detector

UHV Rated Material

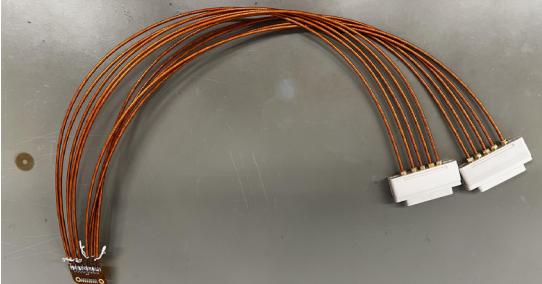
Connector

To Amplifier  
PCB

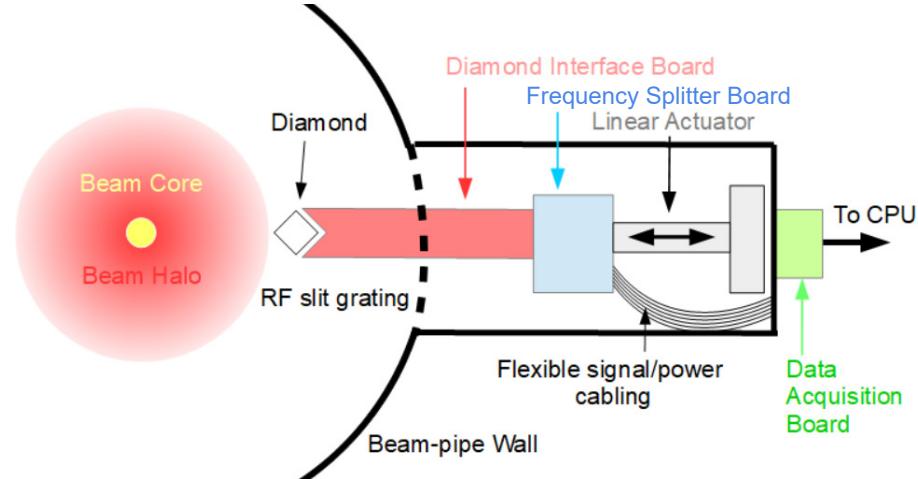
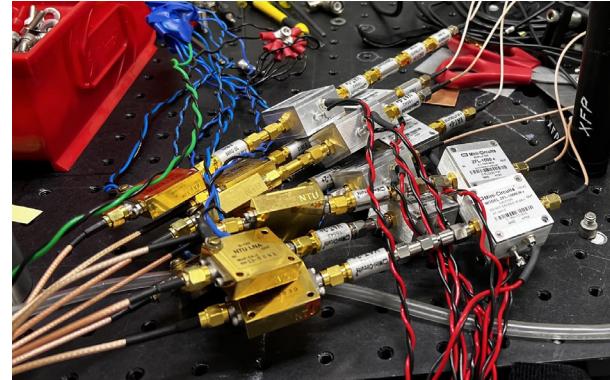
Conductive Signal Traces



Frequency splitter and coaxial cabling

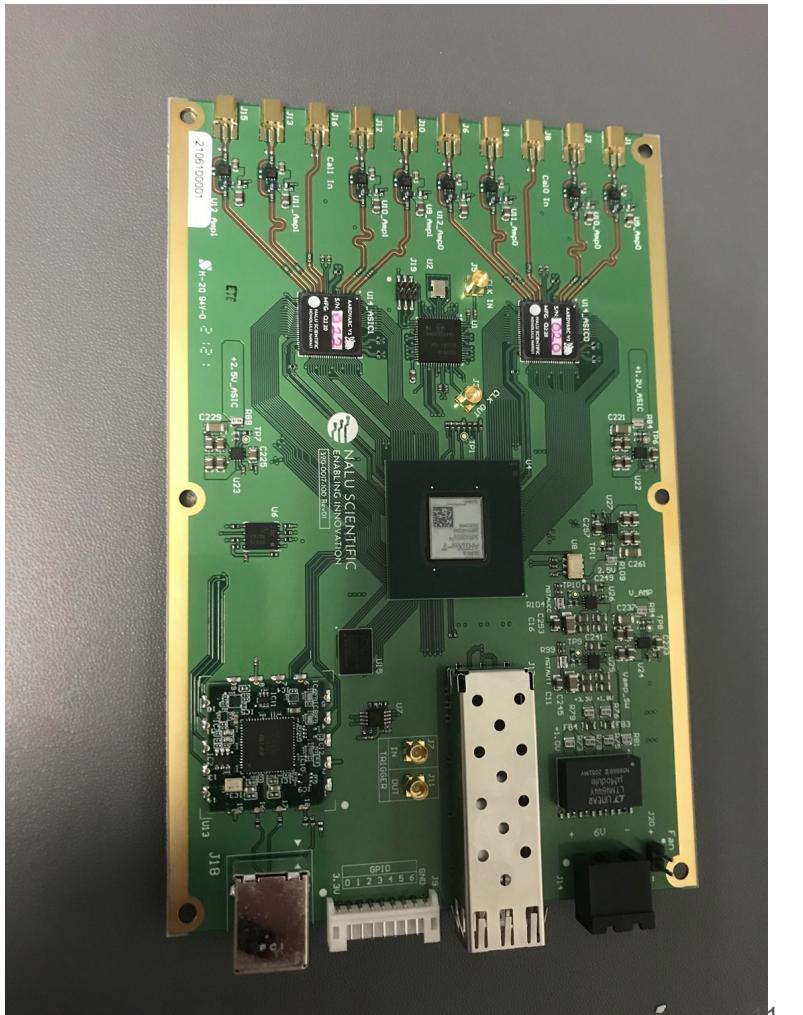
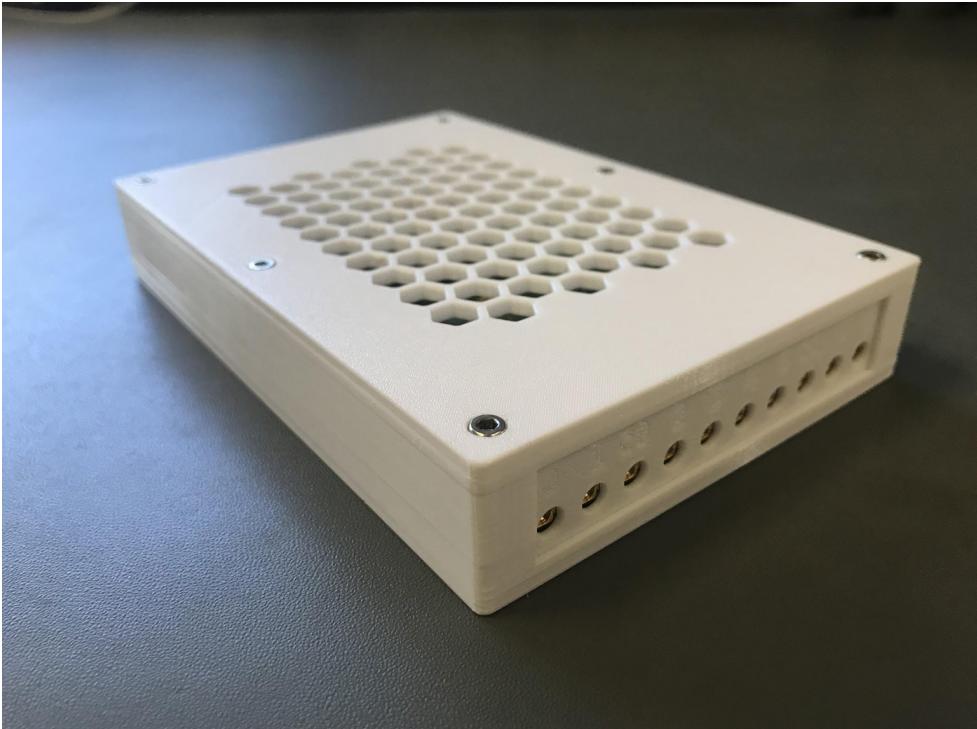


COTS broadband amplifiers  
(to be integrated into single board)

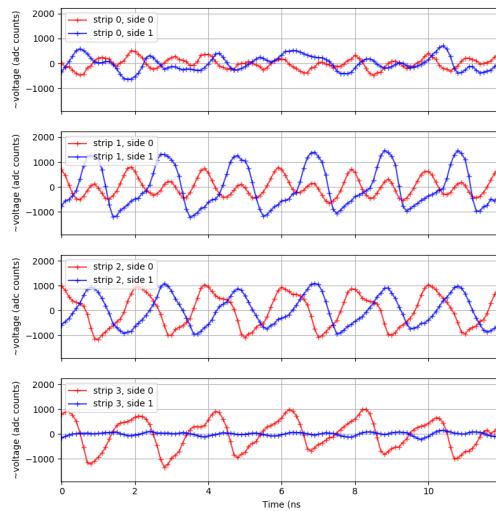


# Digital Acquisition Board

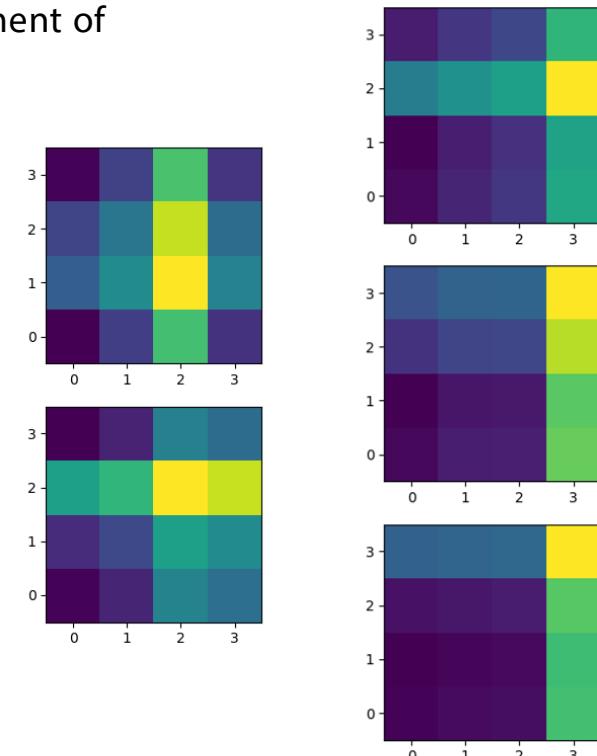
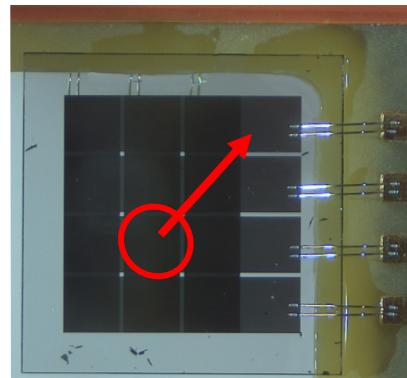
2x AARDVARCv3 10GSaps waveform digitizers  
FPGA control with basic on chip feature extraction  
On-board EEPROM for calibration constants  
Ethernet data output  
External and self triggering capability



# Initial data from NSLS-II: vertical scan across diamond

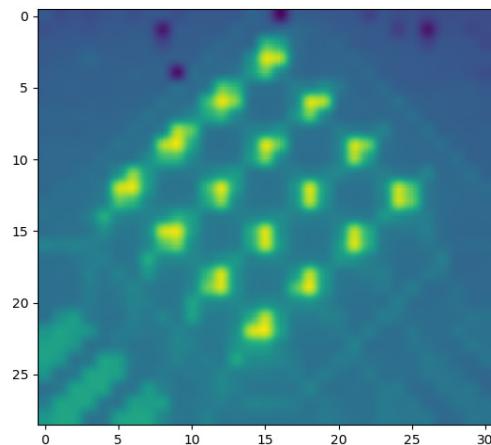
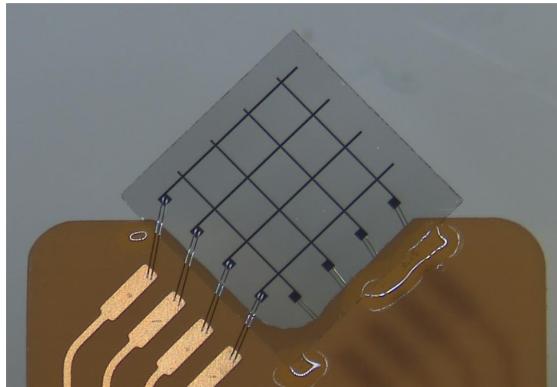


Averaging event peak-to-peak voltage per position (downward movement of 500um per step)

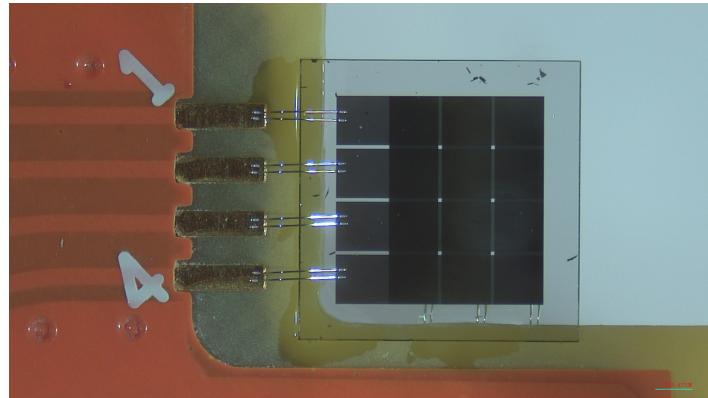


# Electrode lithography pattern

DC response of “thin wire” diamond



“Fat strip” lithography



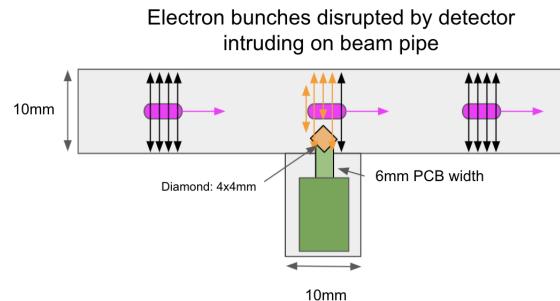
Thin electrodes reduce device capacitance, which allows for a faster impulsive rise, as well as reduce cross talk between channels.

Require much higher bias voltages however, and spaces between have low collection efficiency

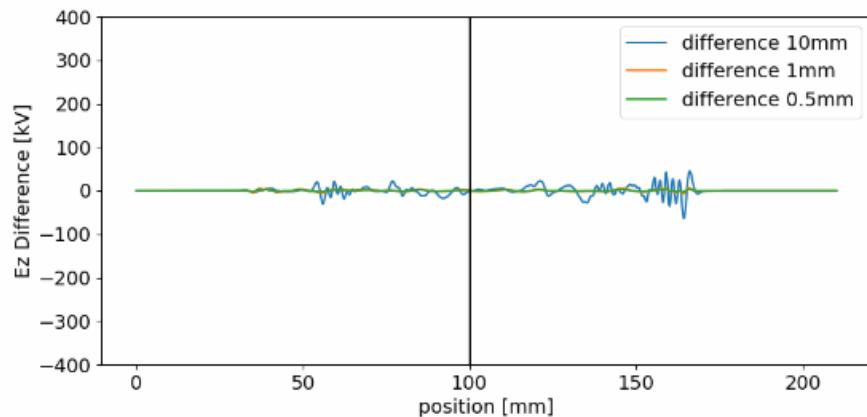
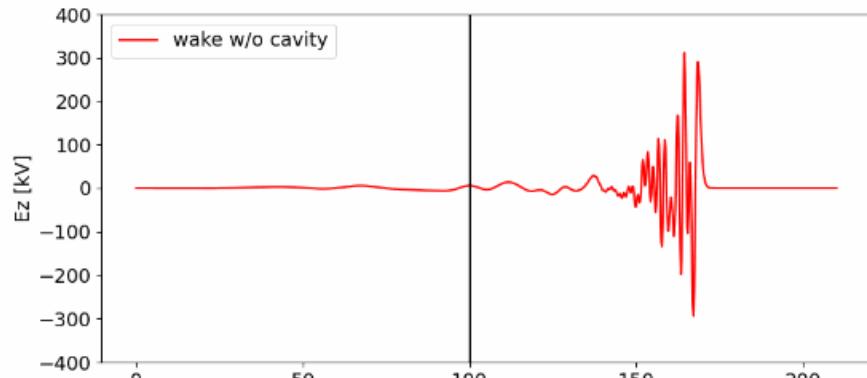
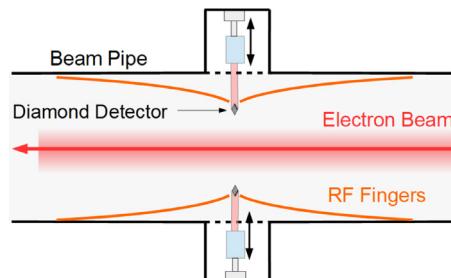
Optimal is somewhere in the middle

# Wakefield Simulation

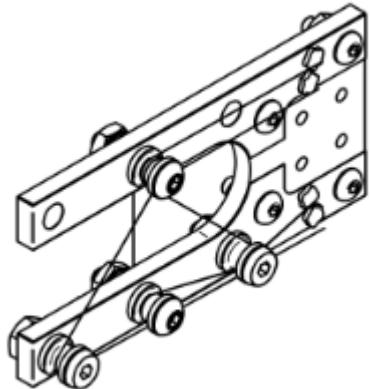
Simulating effect that diamond intrusion will have on wakefield accomplished through partnership with Radiasoft



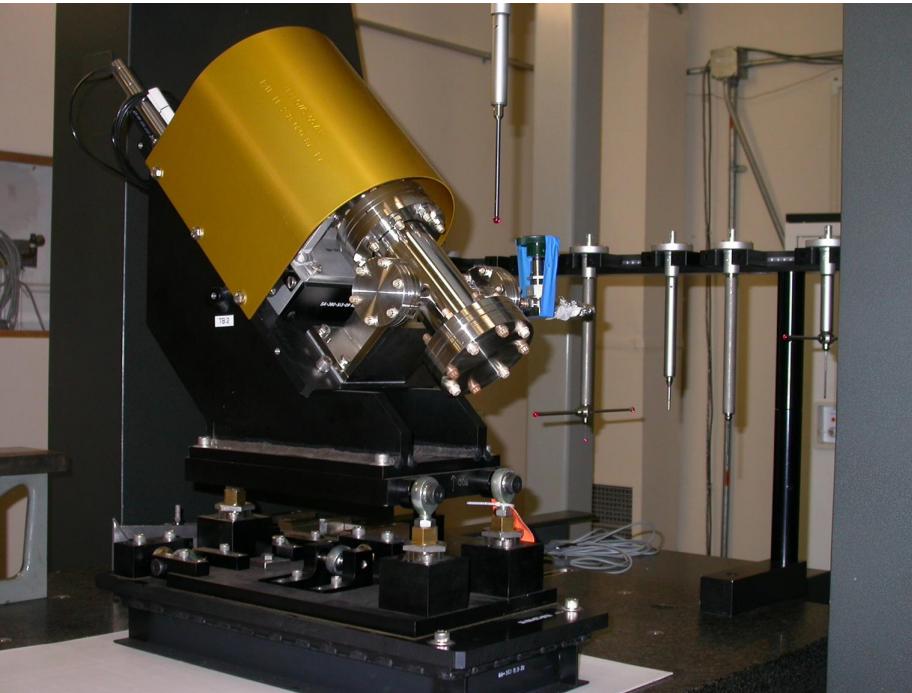
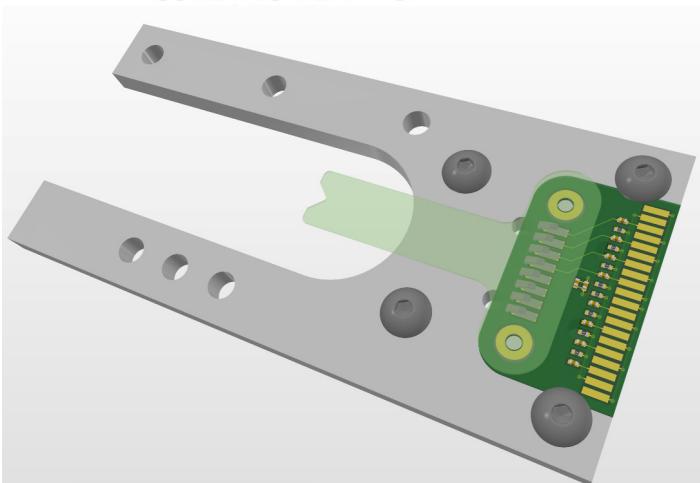
Possibility to add RF fingers to smooth impedance transition



# Future testing at SLAC



ISOMETRIC VIEW - TOP



Plans to mount diamond board on existing  
actuated wire scanner beam monitor at FACET  
beamline at SLAC

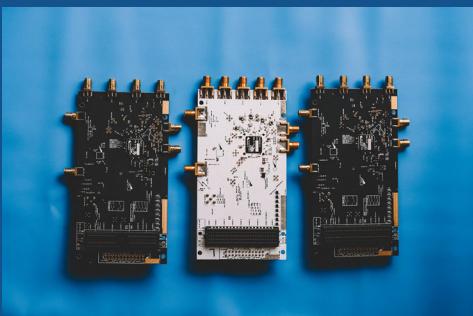
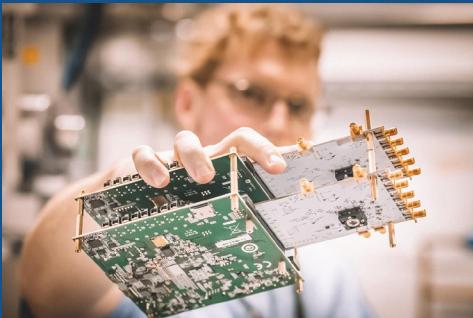
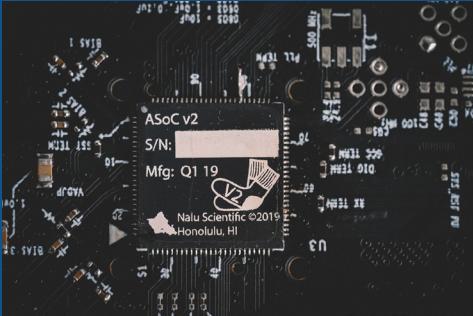


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# Next Steps and Work in Progress

1. Manufacturing of Diamond Interface Board
  - a. Requires low outgas materials and low capacitance traces
  - b. Re-bond diamond to new board (currently requires Brookhaven)
  - c. “Spring compression” interconnect to enable modular testing
2. Manufacturing of Frequency Splitter Board
  - a. Requires low outgas materials
  - b. Simulation of diamond output current pulse along with measured values to determine optimal cutoff frequency
  - c. Cabling to vacuum housing bulkhead
3. Manufacturing of multi-stage broadband amplifier board
  - a. Using COTS low noise Minicircuits amplifiers
4. Test with new electronics at NSLS II
  - a. July 27th, just completed
  - b. Analysis currently in progress
5. Future e-beam testing at SLAC's FACET



# ABOUT NALU SCIENTIFIC

## Fast Growing Startup in Honolulu, Hawai'i

- Located at the Manoa Innovation Center near U. of Hawaii
- 18 staff members-diverse background
- Access to advanced design tools
- Rapid prototyping and testing lab

## Technical Expertise

- IC design: Analog + digital System - on-Chip (SoC)
- Hardware design: Complex multi-layer PCBs
- Firmware design: FPGAs, CPUs
- Software design: GUI, analysis, documentation

## Scientific Expertise - NP/HEP subject matter experts

- Physicists (3x) - Application experts
- Electronics for large scientific instruments

## Exclusive Distributor Agreement for North

- Sales of ASICs, eval boards
- Enhanced OEM opportunities





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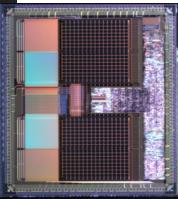
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# Backup slides

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# WAVEFORM DIGITIZER SoCs FOR PRECISE TIME OF FLIGHT ESTIMATION



## 1. Front-end Chips:

- Event based digitizer+DSP
- 4-32 channel scope on chip
- 1-15 Gsa/s, 12 bit res.
- Low SWaP-C
- User friendly: FW/SW tools

## 2. Integration:

- SiPM
- M/A PMTs
- LAPPD
- Detector arrays

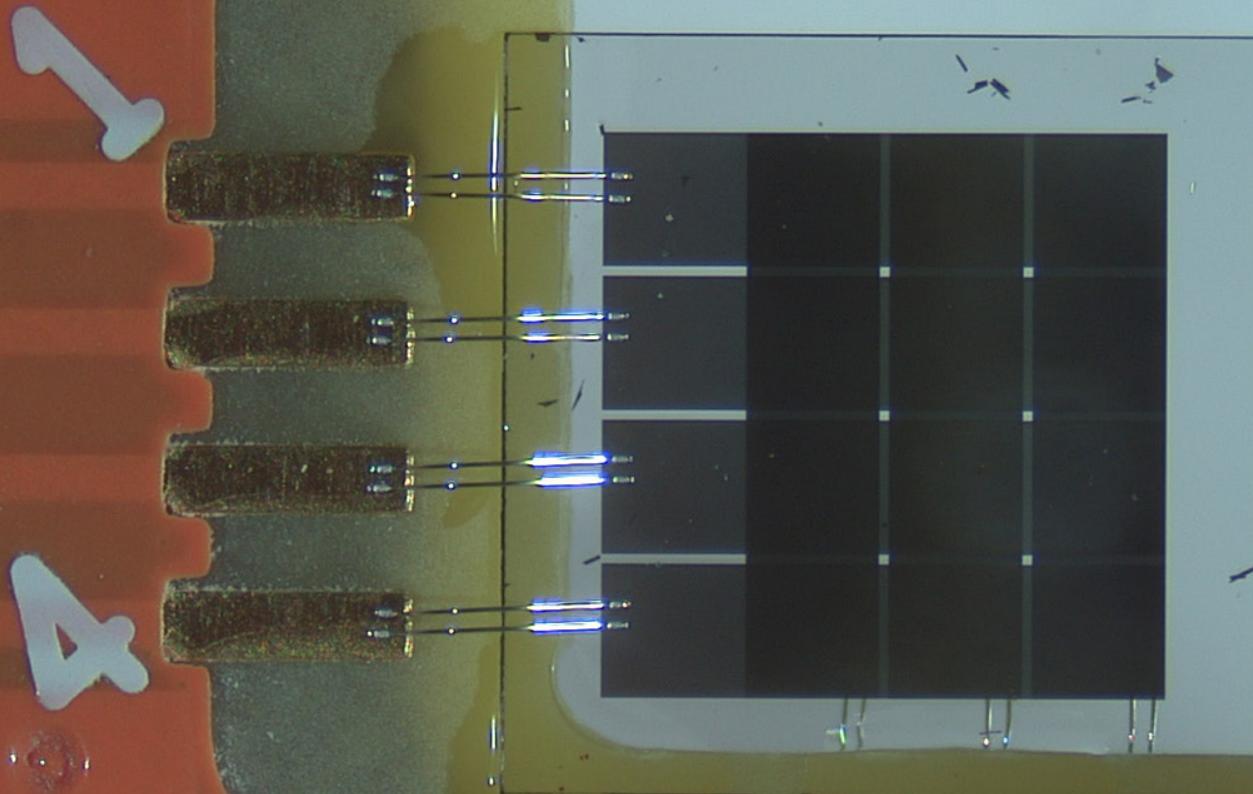
## 3a. Main application:

- NP/HEP experiments
- Particle astrophysics

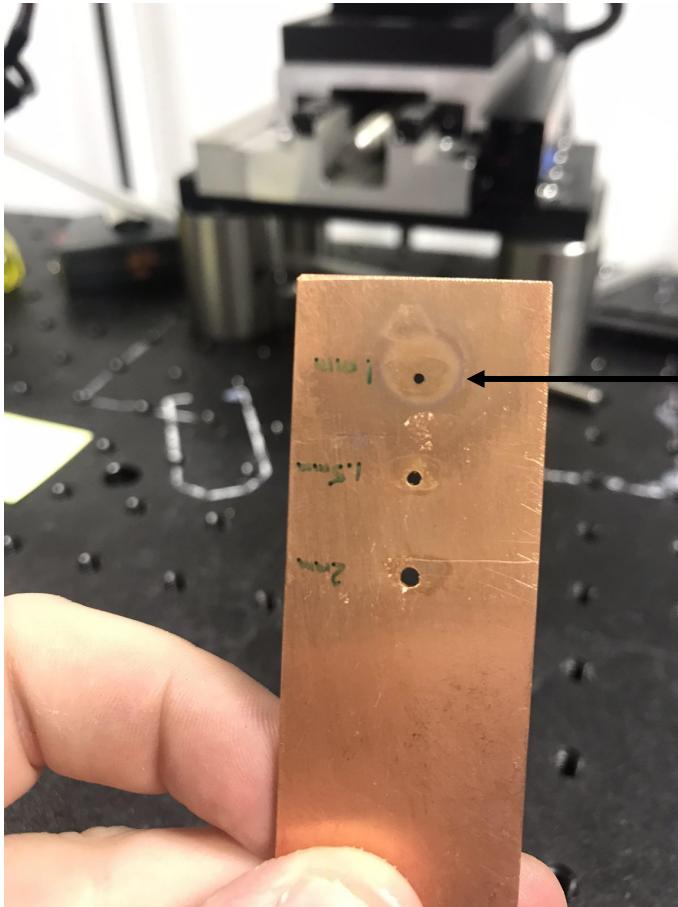
## 3b. Other applications:

- Beam Diagnostics
- Plasma/fusion diagnostics
- Lidar
- PET imaging

Photo: Erik Muller (BNL)

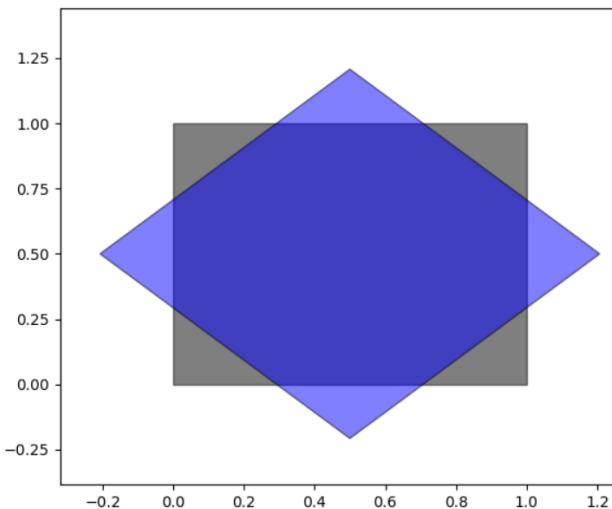


# Pinhole X-ray aperture



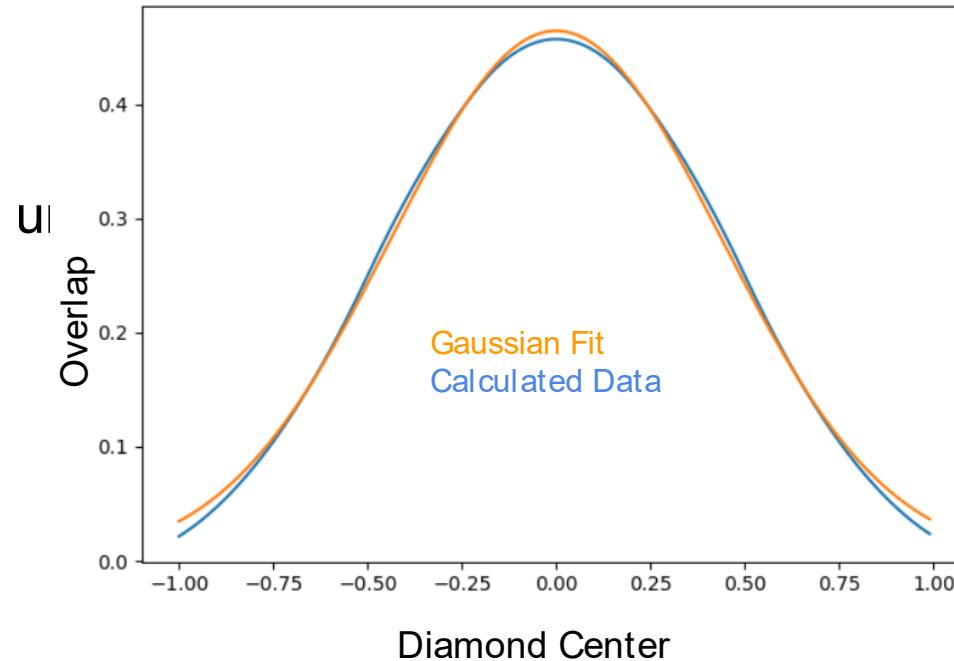
1mm spot size

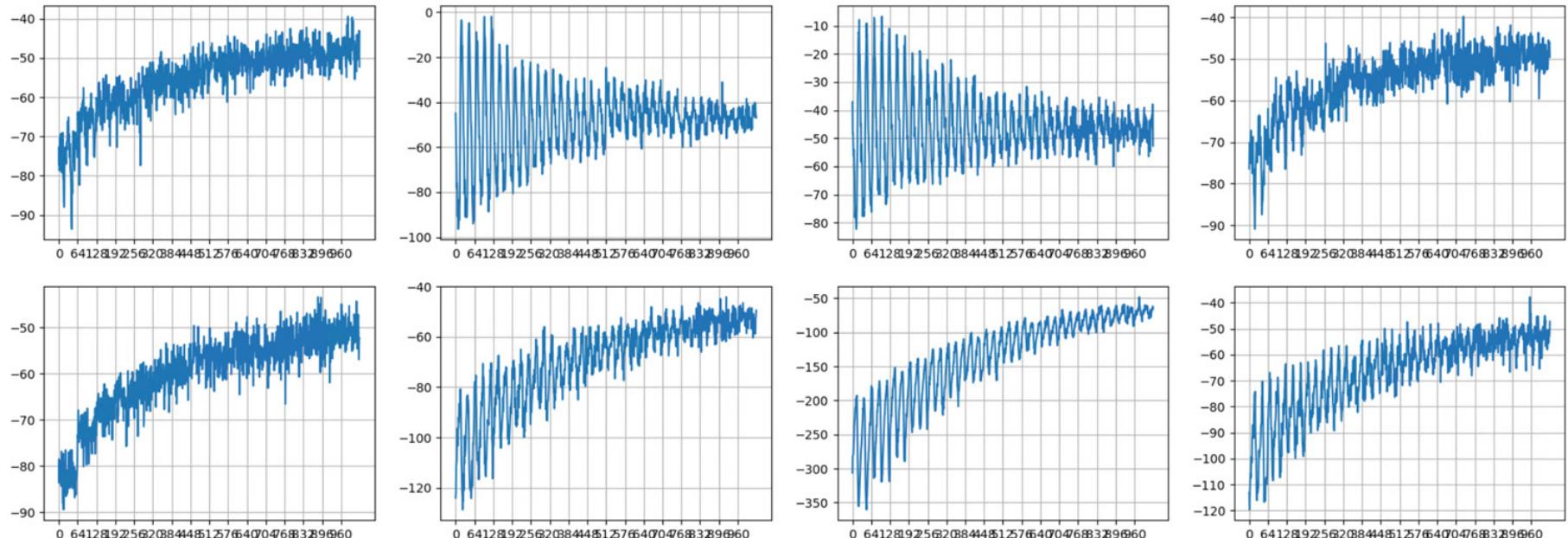
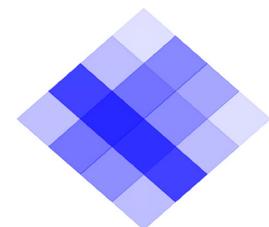
Covers slightly more than 1 pixel



The aperture was actually a circle!!!

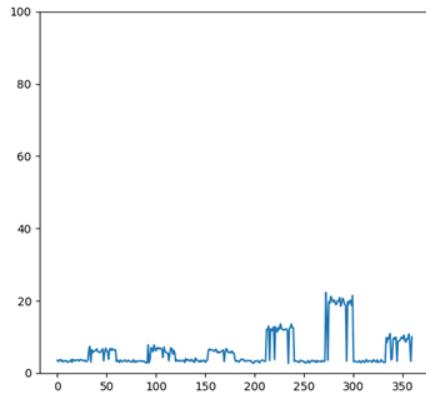
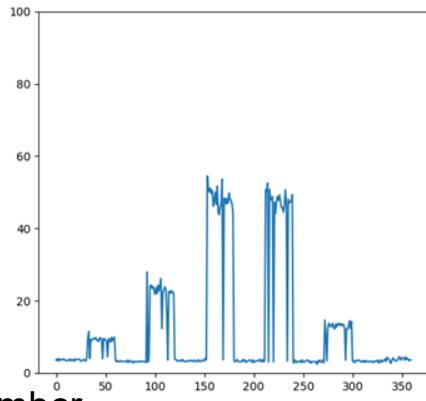
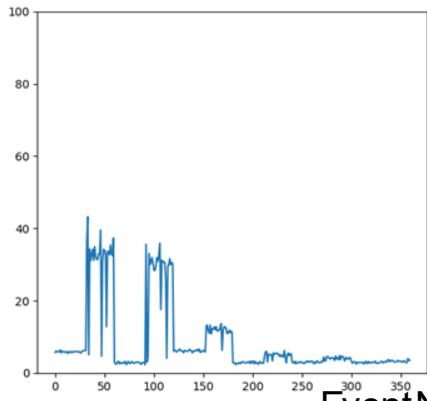
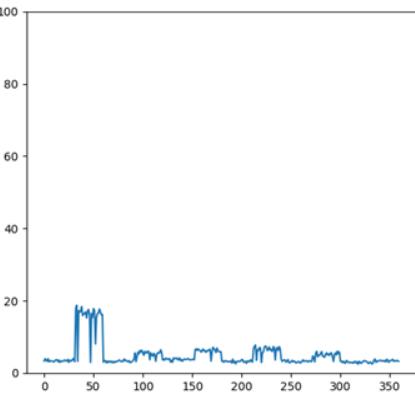
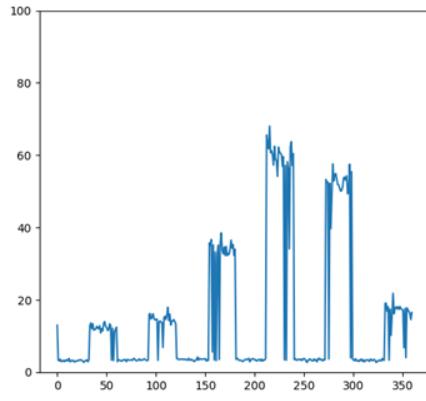
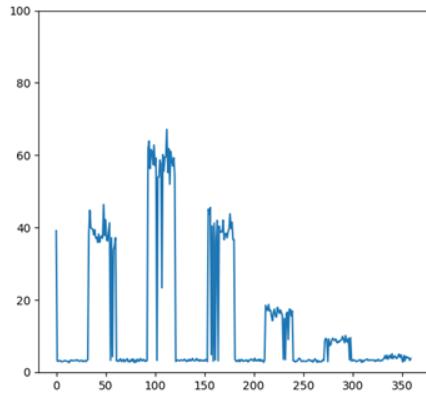
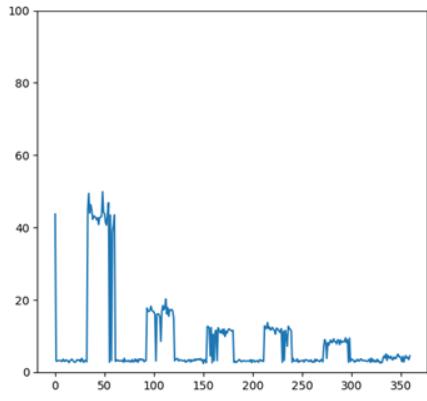
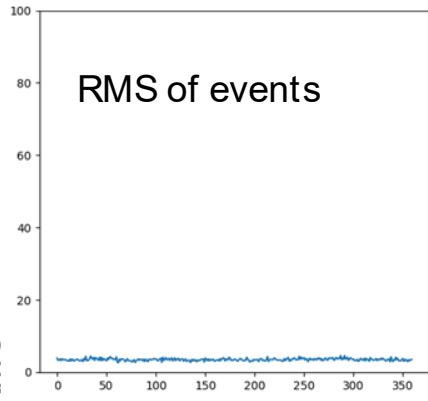
Not quite a gaussian, but pretty close





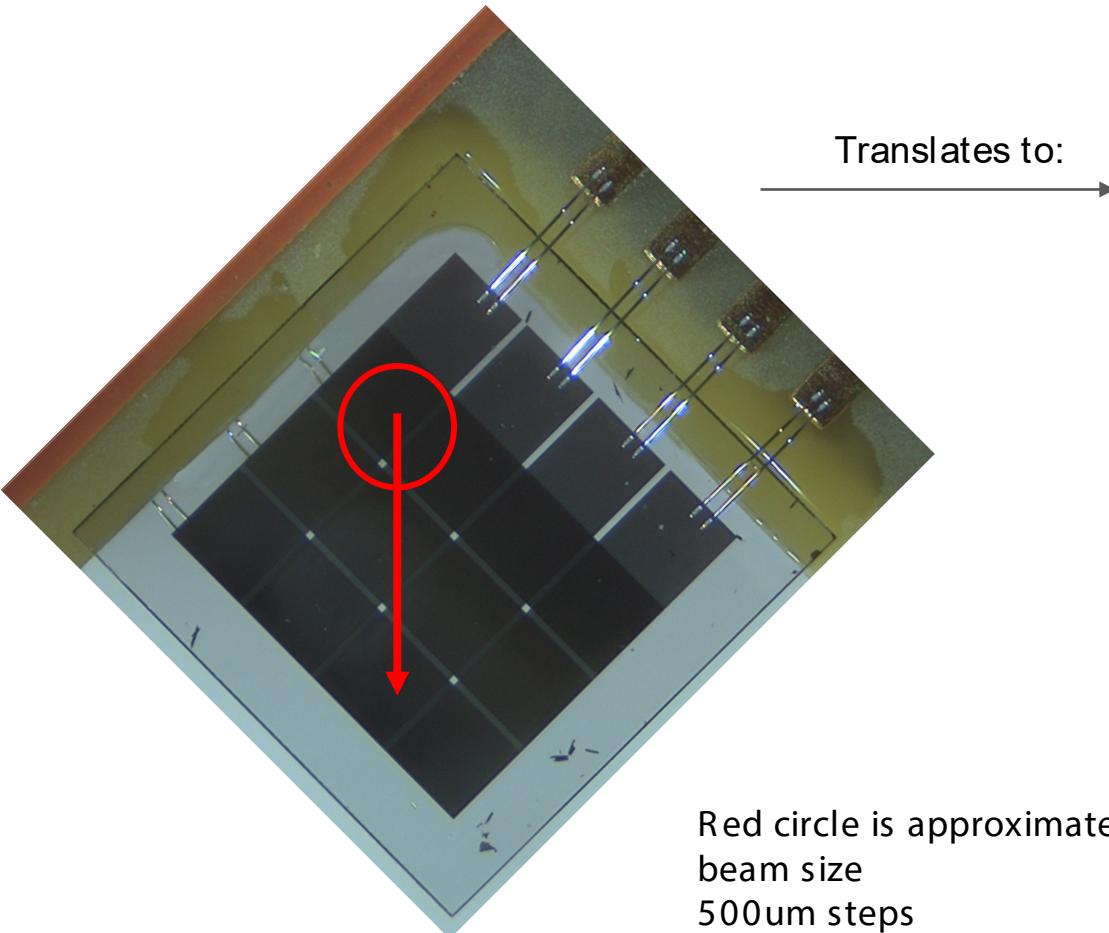
Read out with 2x AARDVARCv2 eval boards @ 13GSaps  
“Curve” and amplitude decrease caused by SCA leakage (known 130nm issue)

RMS

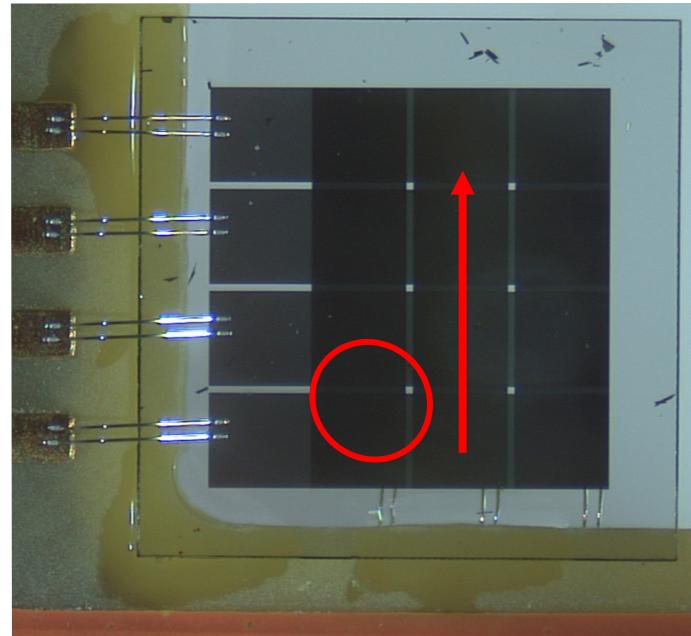


EventNumber

# Vertical scan across diamond

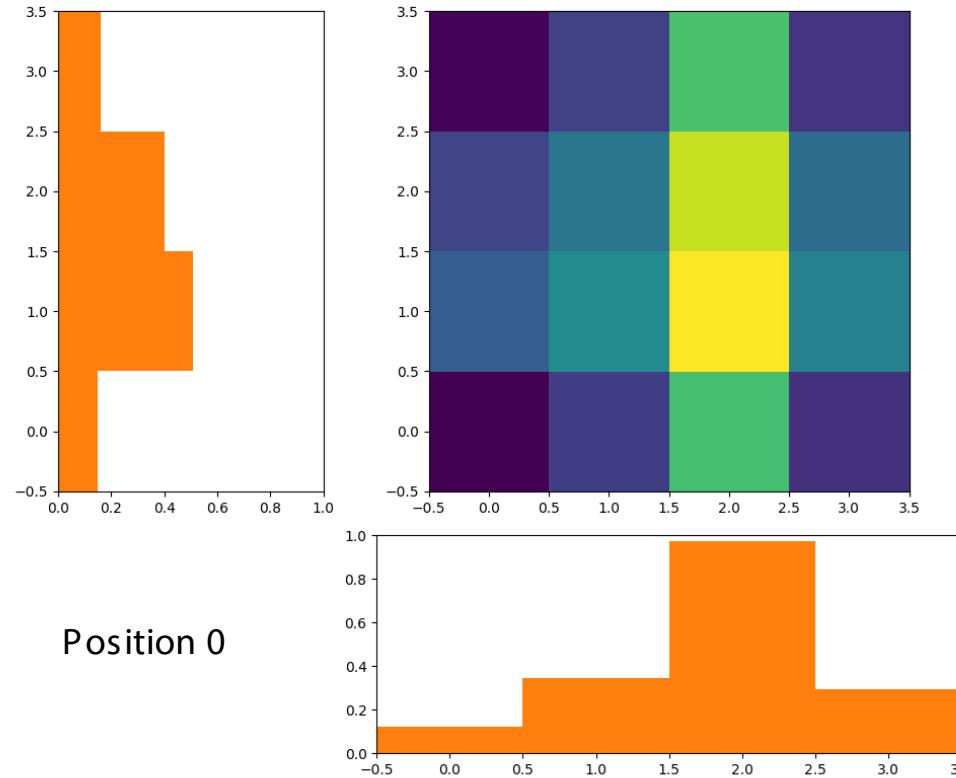


Translates to:

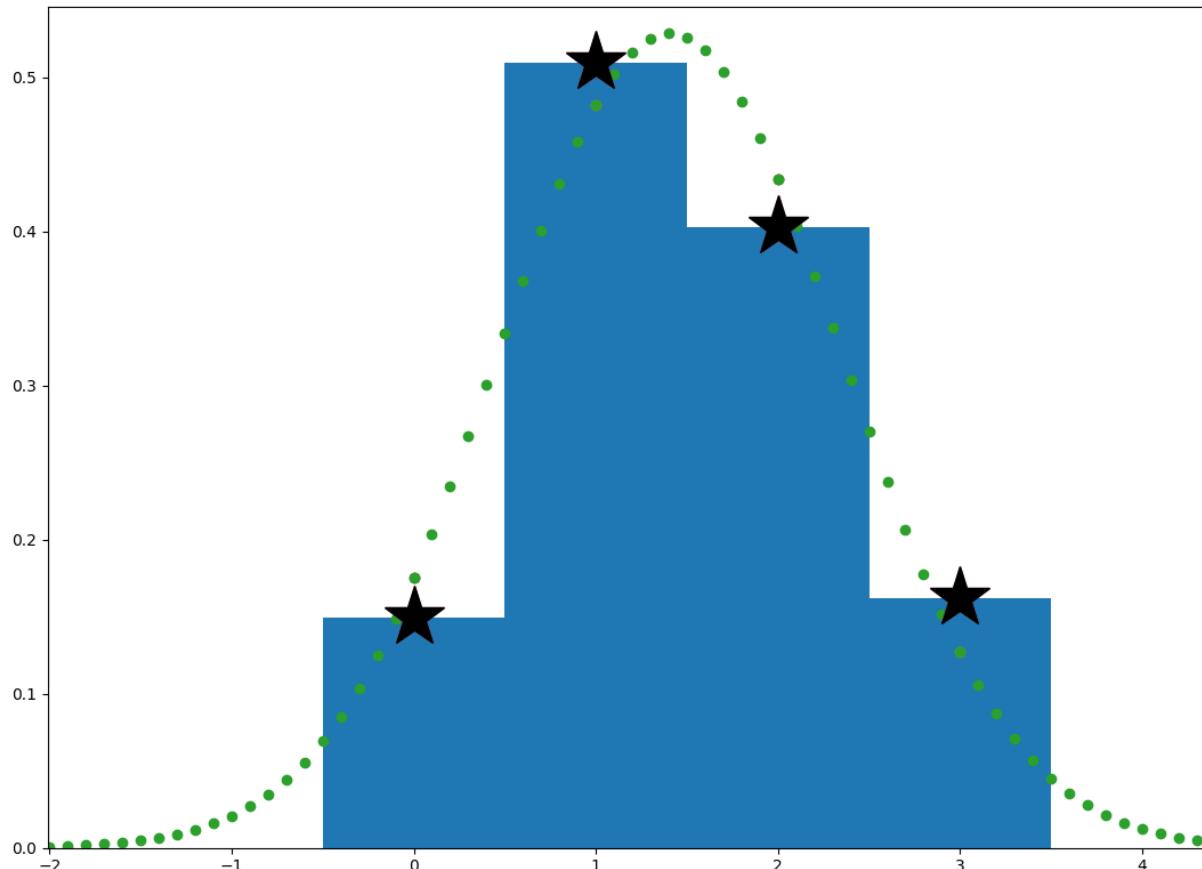


Red circle is approximate  
beam size  
500um steps

Overlaying orthogonal strips to make a pixel map  
Average RMS of waveforms across "run" (~50 events)

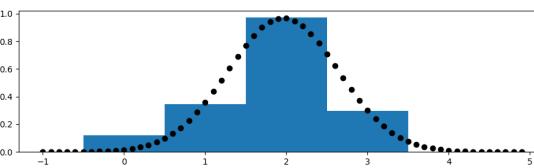
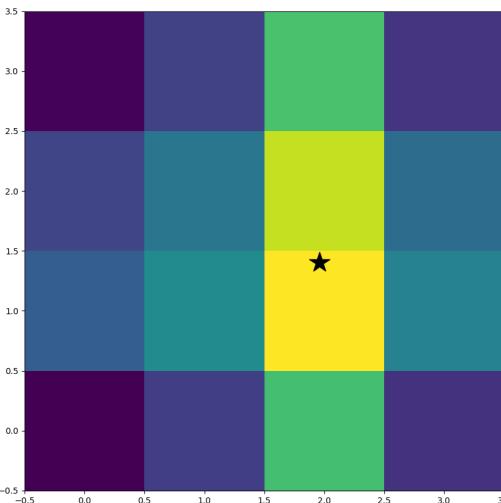
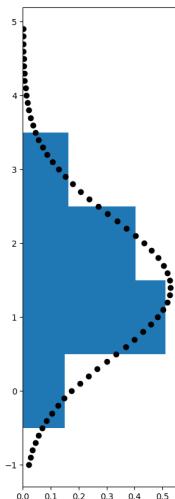


# Fit to a normal distribution

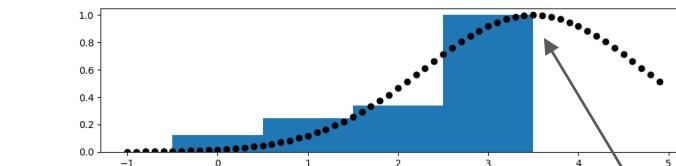
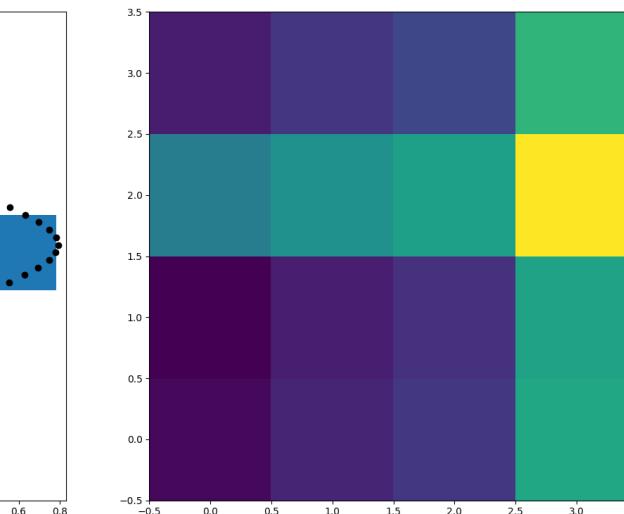
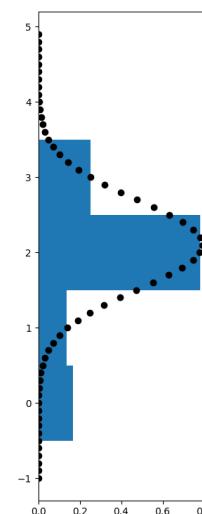


Harder to fit at the edges though

Actually normalizing the signal correctly might help? (constant across channels)  
Keep sigma constant?



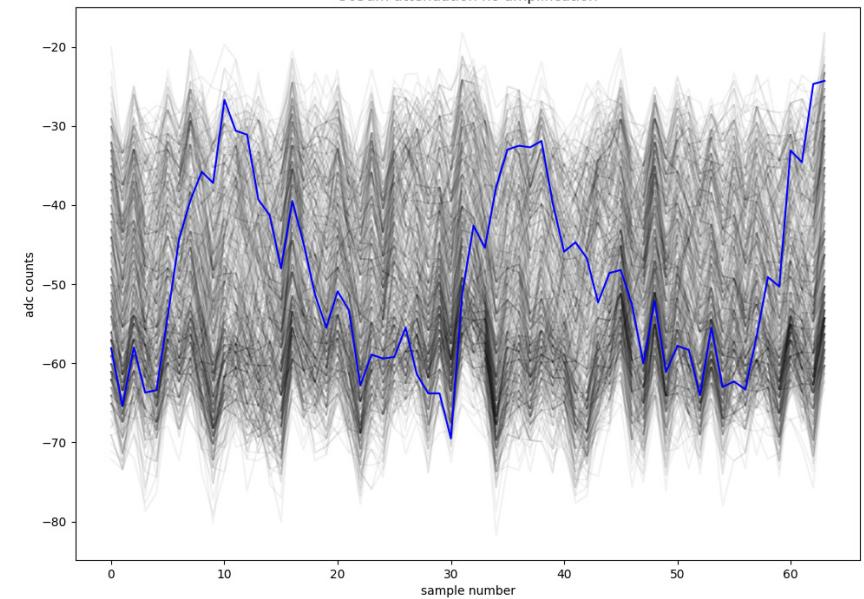
Good



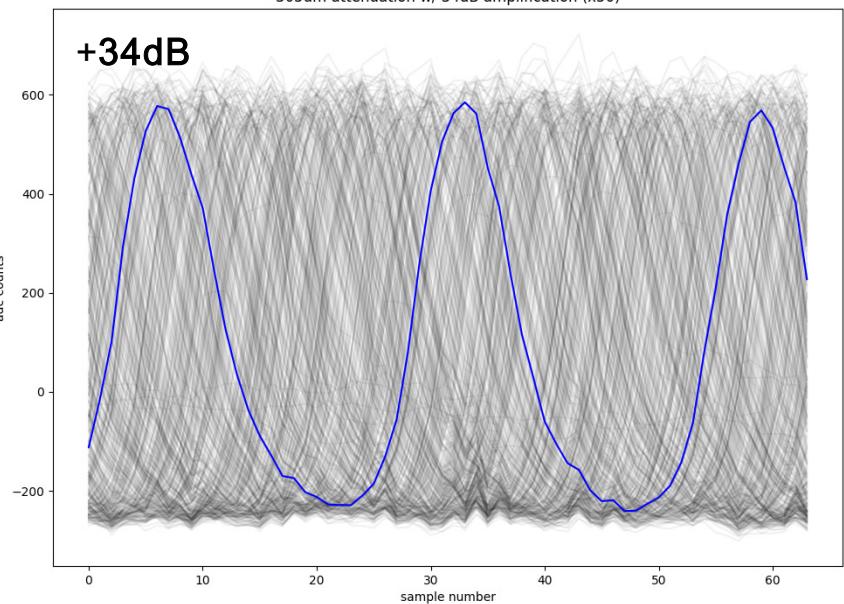
Not good

Fit bounded to 3.5

305um attenuation no amplification



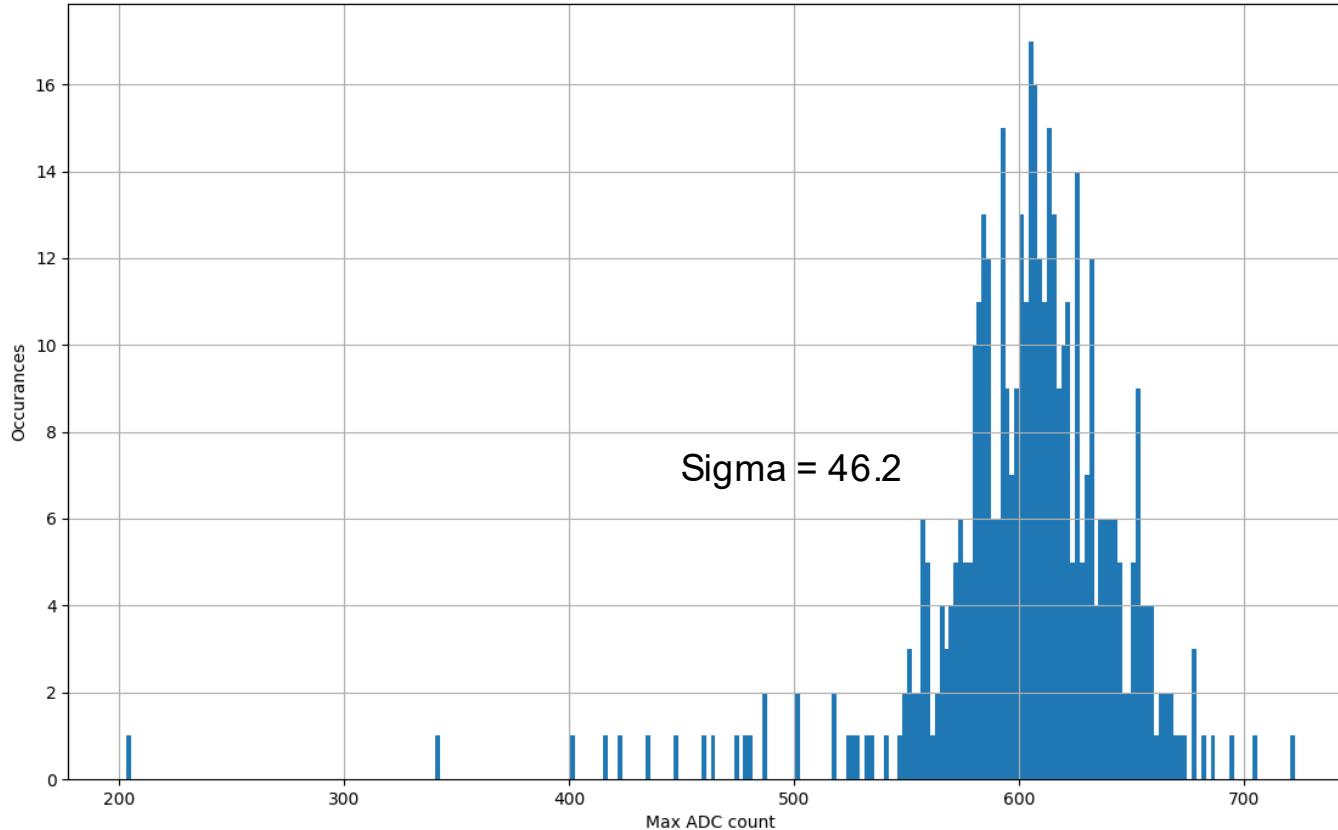
305um attenuation w/ 34dB amplification (x50)



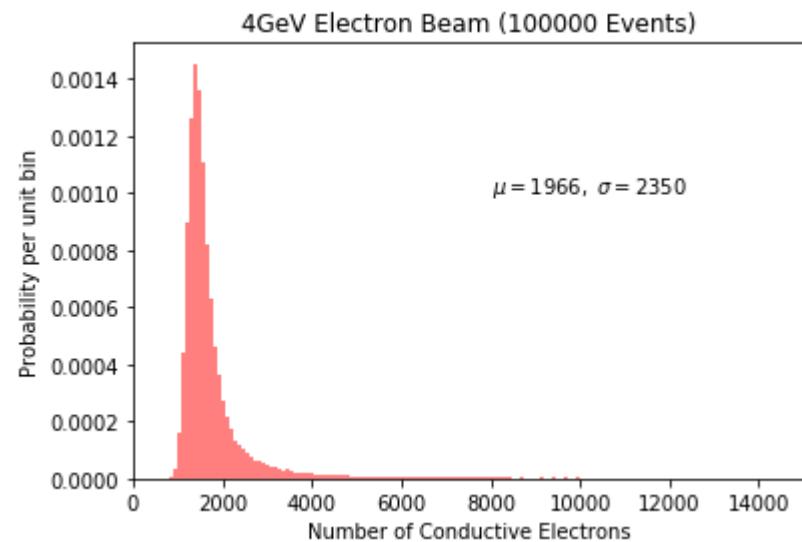
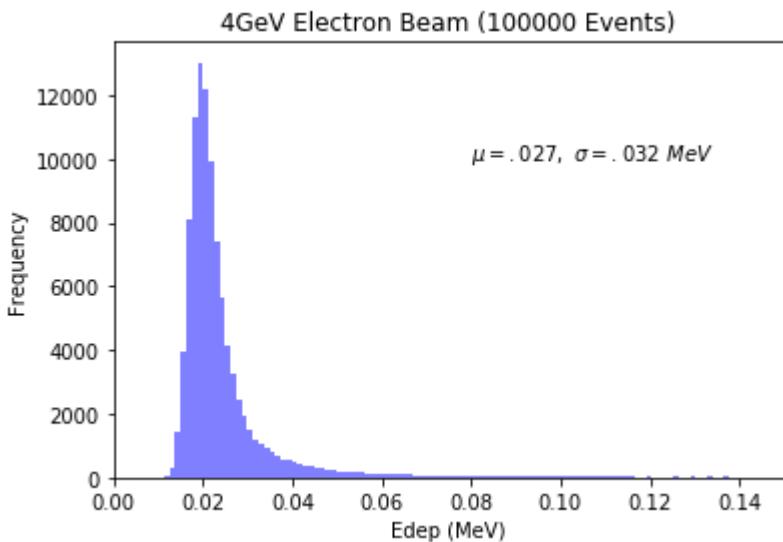
f a

We need amplifiers most likely

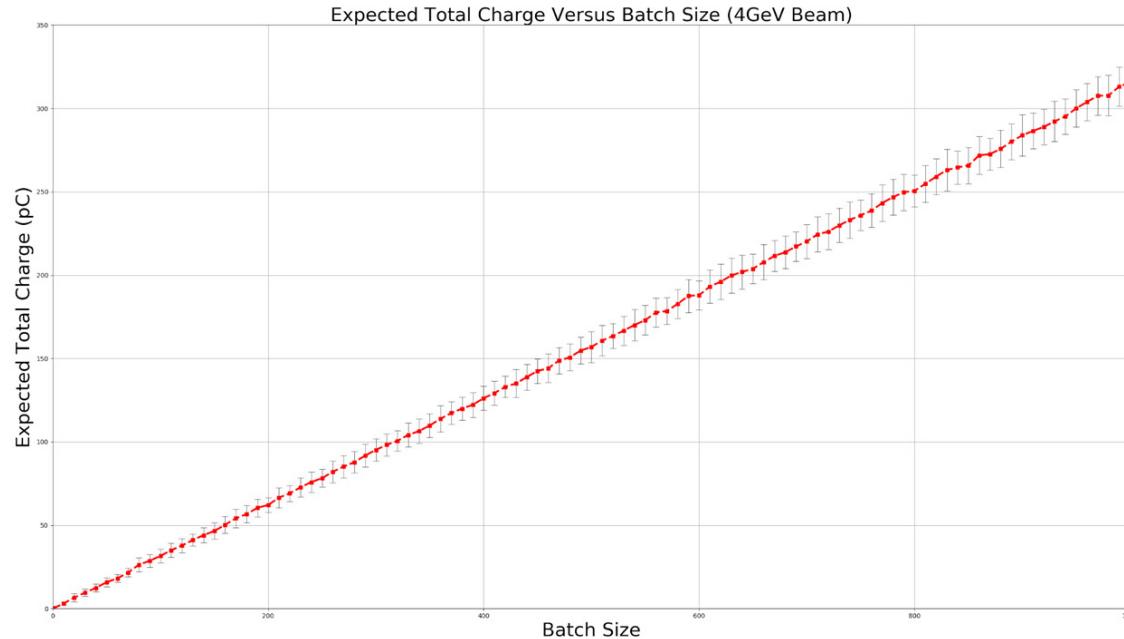
## 305um attenuation w/ 34dB amplification - amplitude distribution



# 4 GeV (SLAC Simulation)



# Expected Charge versus Batch size (4GeV)



# Induced Charge Simulation (100V bias)

